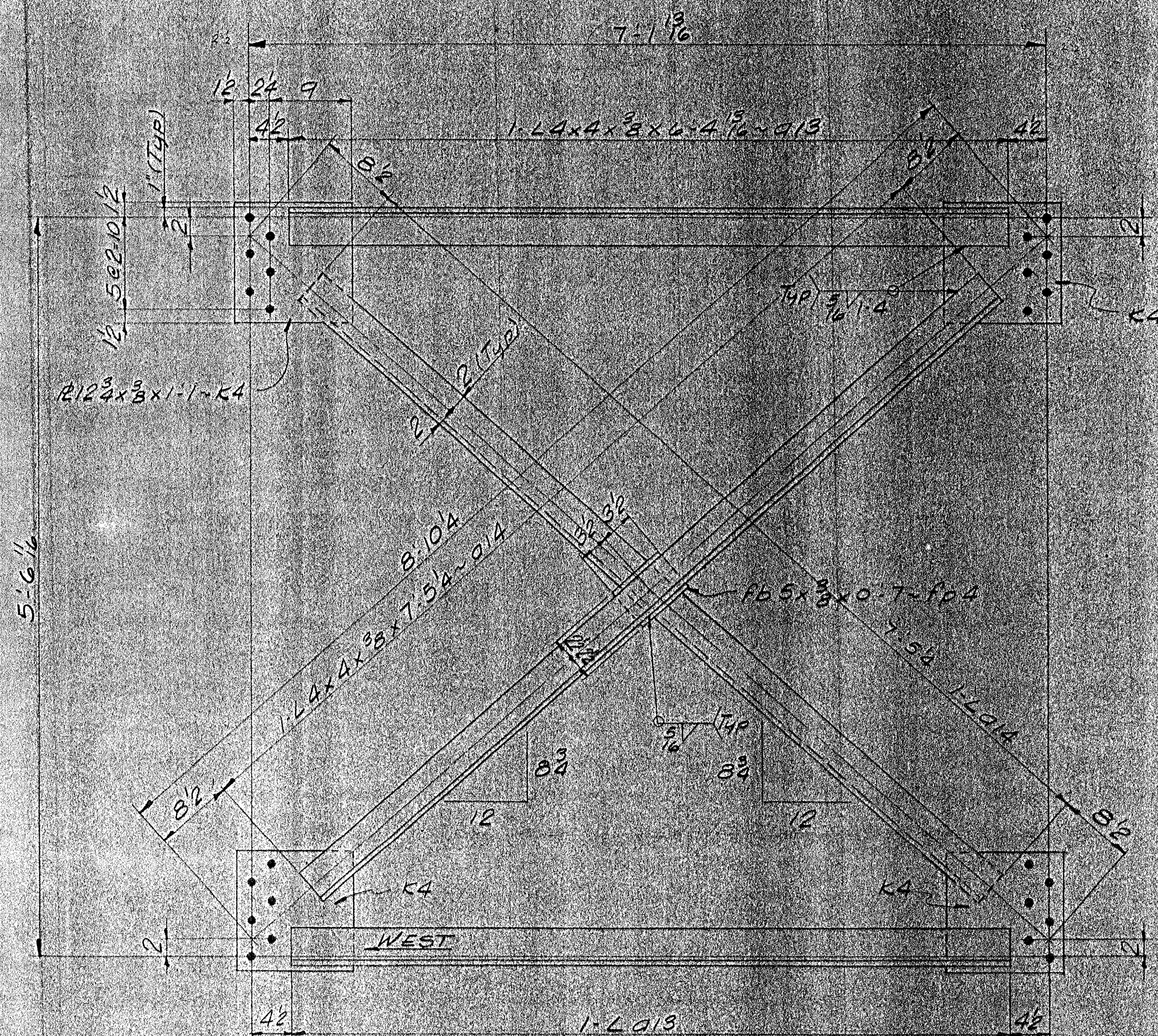




Note: Steel to be A.S.T.M. A36
Holes to be 5/16"
Paint one shop coat per Vermont Specs.

RECEIVED MAR 28 1966
CHK'D BY WET OK'D BY RLD
REUBMIT BY WIS APPROVED 1/2
DATE 4.5.66

TR 089-1(13)
This sheet for information only
BR 11 N & S

SHEET 97 OF 101

15 1/16"
HOLES ARE FOR HIGH TENSILE BOLTS
They are to be free from burrs
and shall not be painted on any
surface within 5" of such open
holes.

INTERMEDIATE FRAME CF20
20 REQ'D

Quantities shown are for one bridge.
Add suffix 'N' to marks for Northbound Bridge. (Bill of mat'l. S53N)
Add suffix 'S' to marks for Southbound Bridge. (Bill of mat'l. S53S)

DRAWN	2.25-LL TFG
REVISION	
REVISION	
REVISION	

PROJ. I-89-1(a)	
N. B. E. S. B. BRIDGES	
INTERMEDIATE CROSS FRAMES	
Bancroft & Martin Inc. South Portland, Maine	
I-89 BRIDGE OVER WHITE RIVER HARTFORD, VERMONT	
CUSTOMER	CIANCHETTE BROS. INC.
DESIGNER	VERMONT DEPT. OF HIGHWAYS
ORDER NO.	Verbal
DWG. NO.	65-374-S53