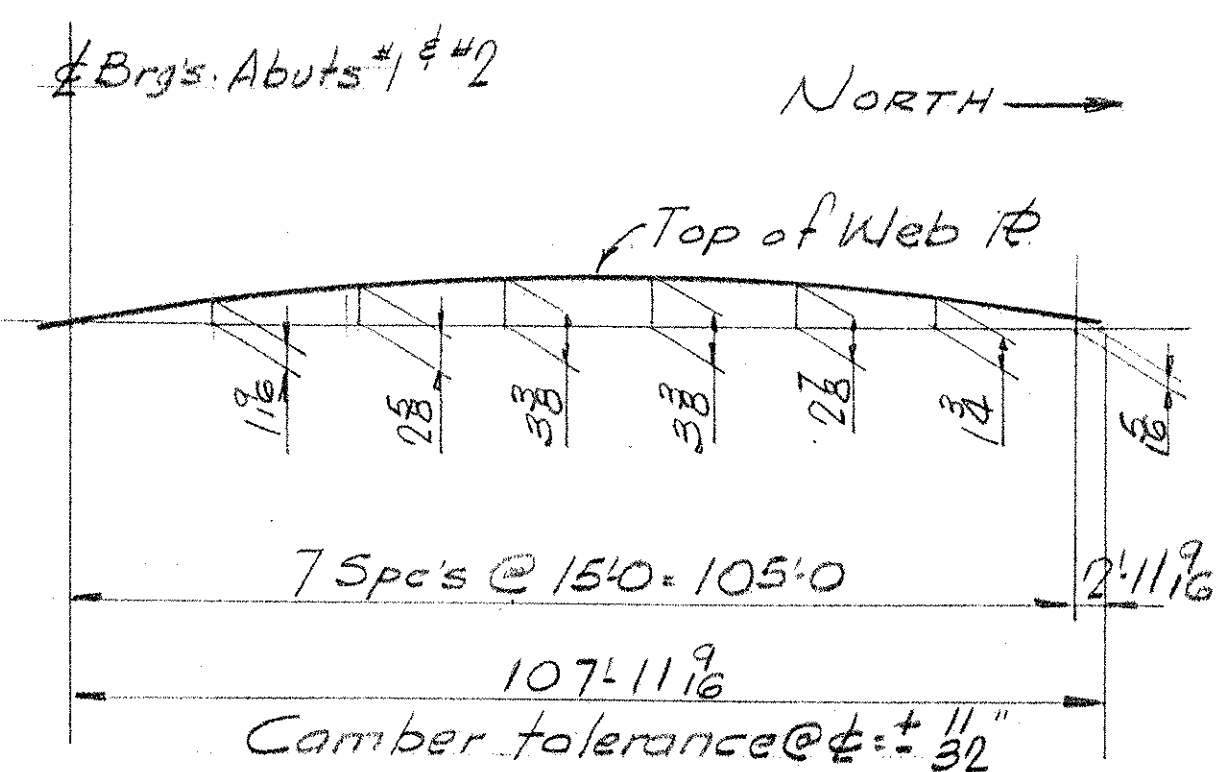


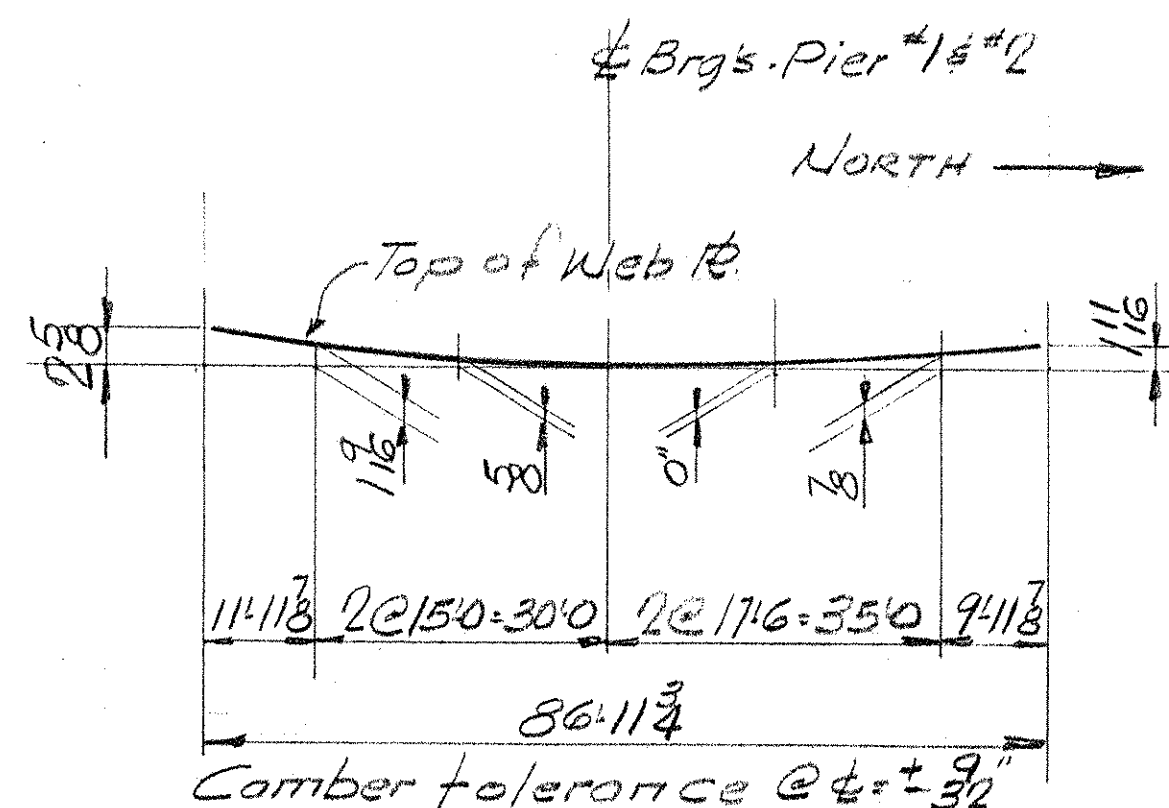
SHOP ASSEMBLY DIAGRAM
For All Girder Lines

NOTE

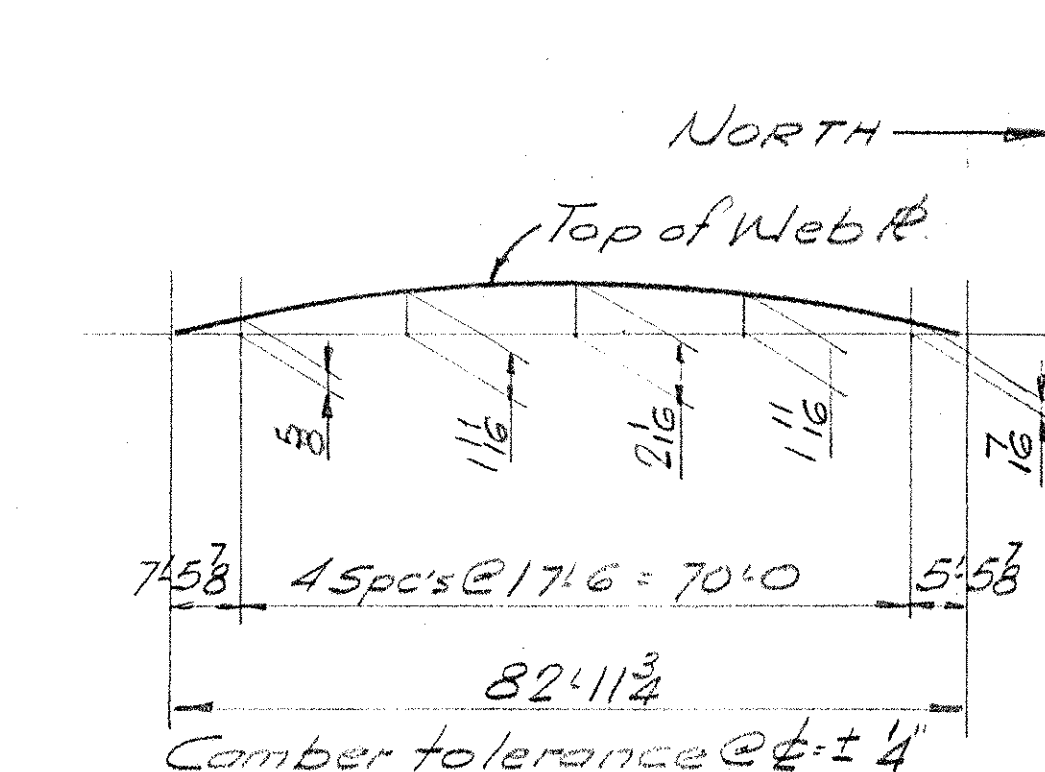
Cambers shown are finish cambers.
No allowances shown for shrinkage due to welding.
The ends of girders shall be cut normal to a working base line unless otherwise detailed.



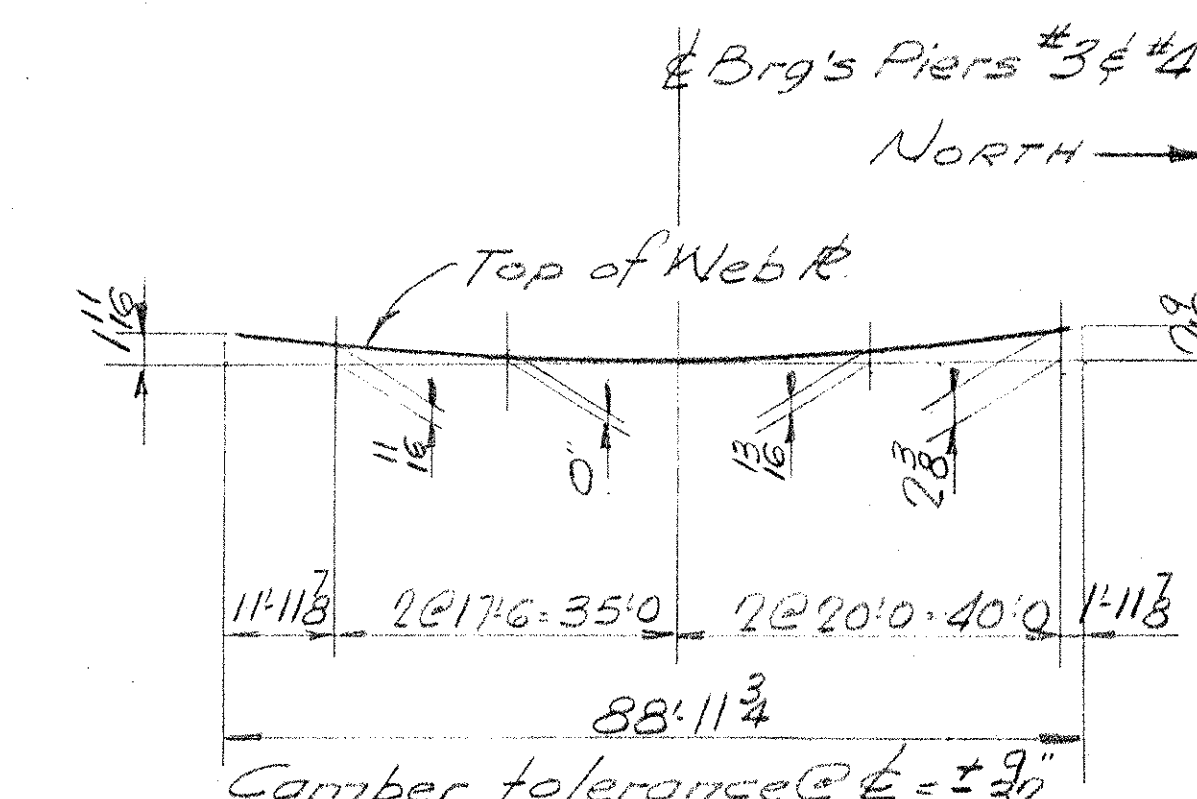
GIRDERS G11-G21-G31-G41 & G51



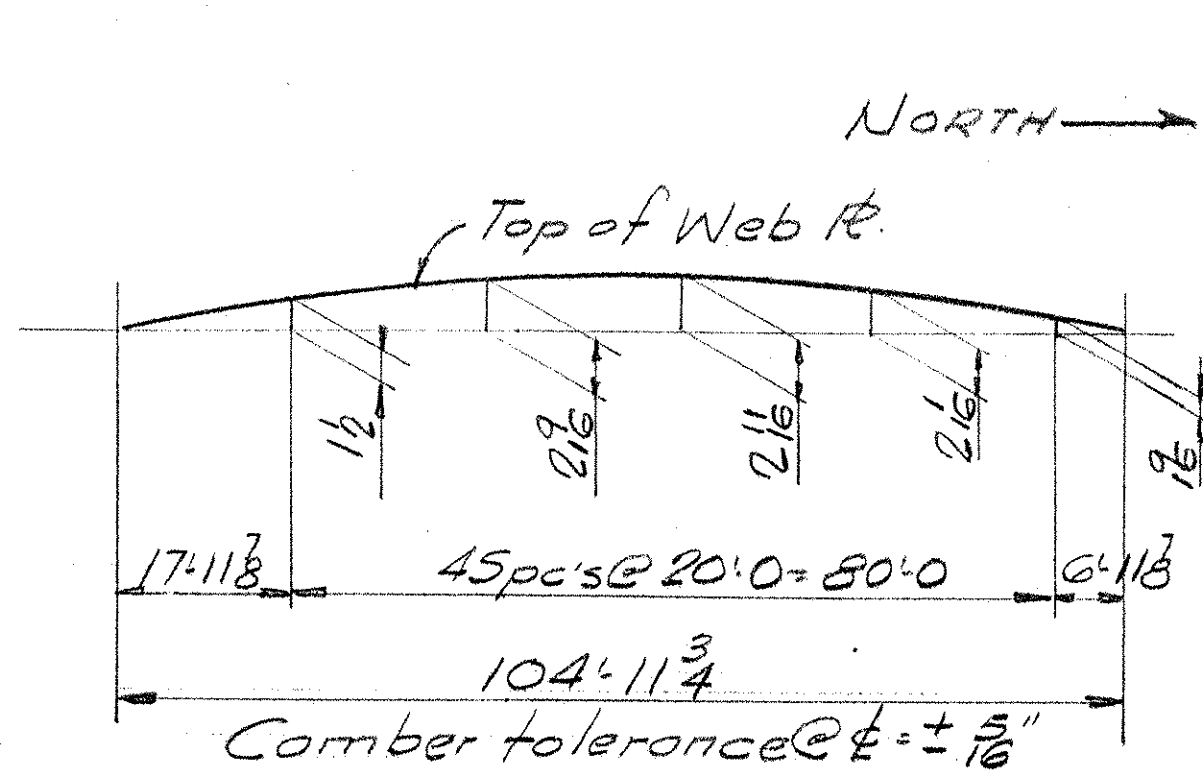
G11H-G21H-G31H-G41H & G51H



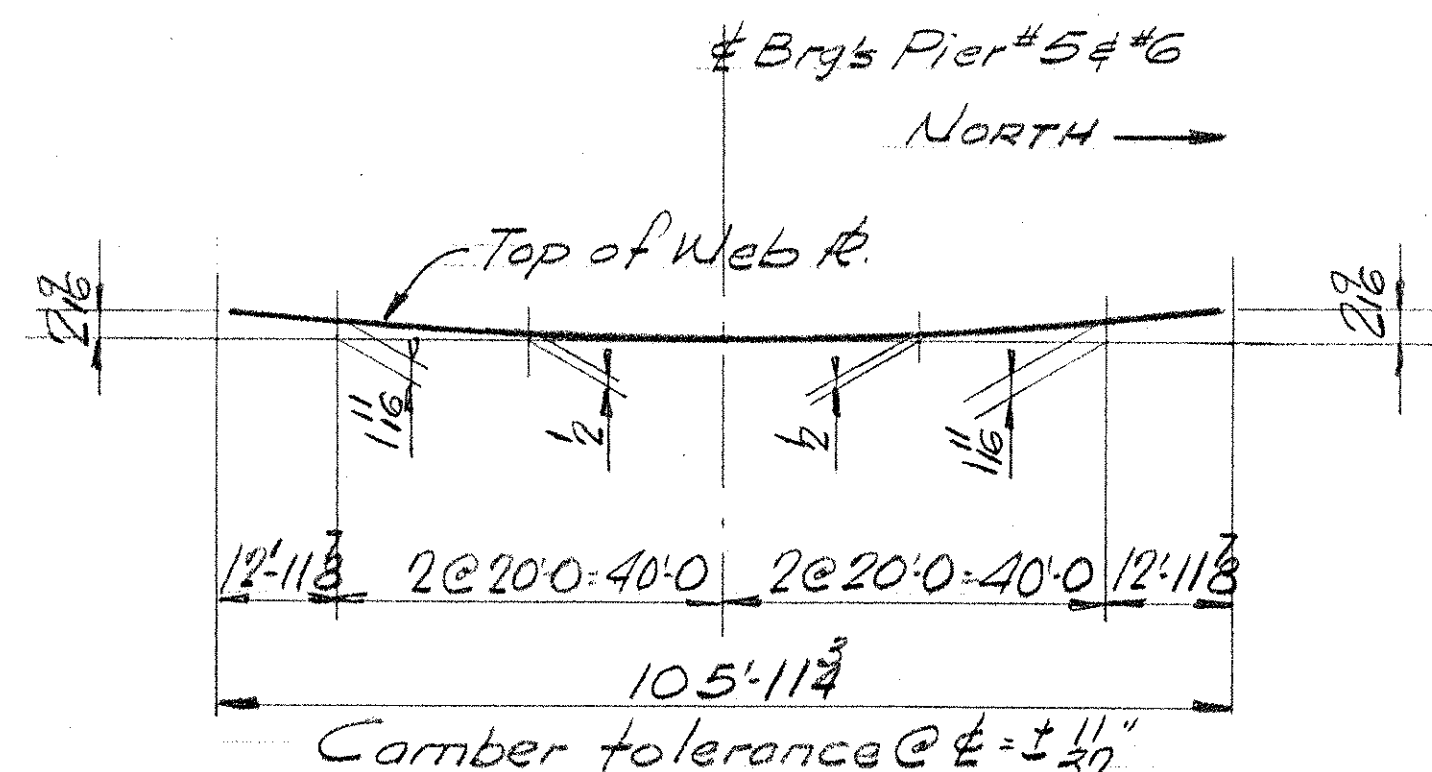
G12-G22-G32-G42 & G52



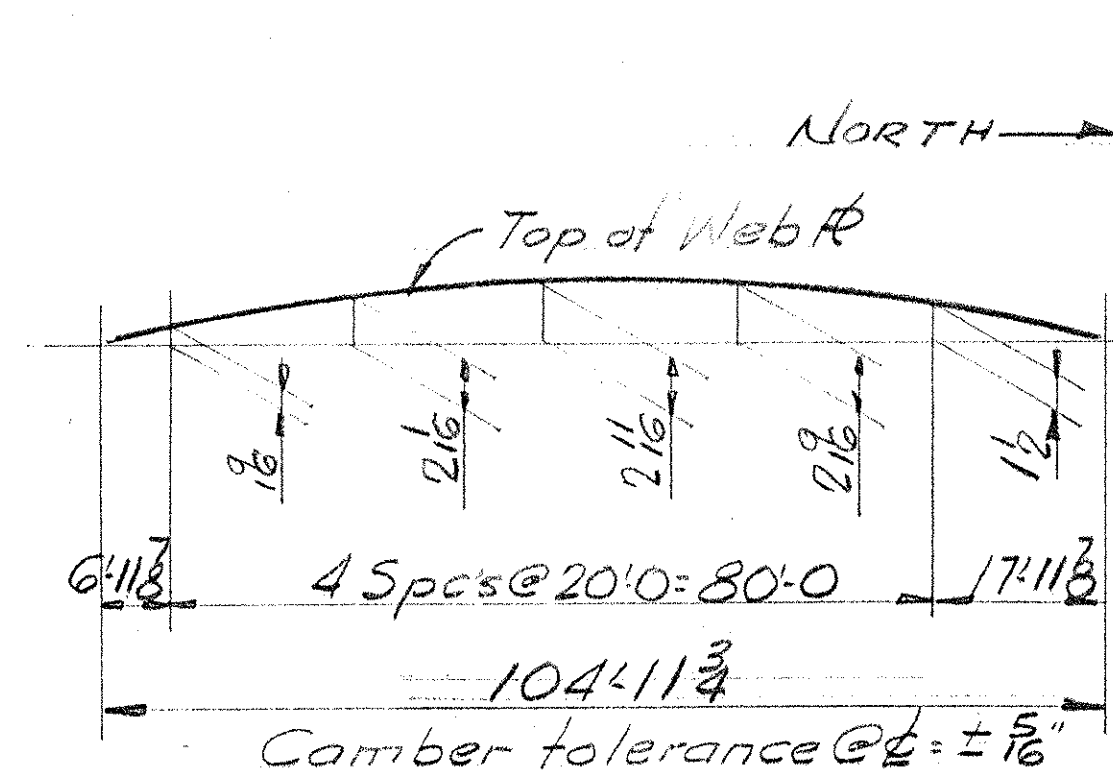
G12H-G22H-G32H-G42H & G52H



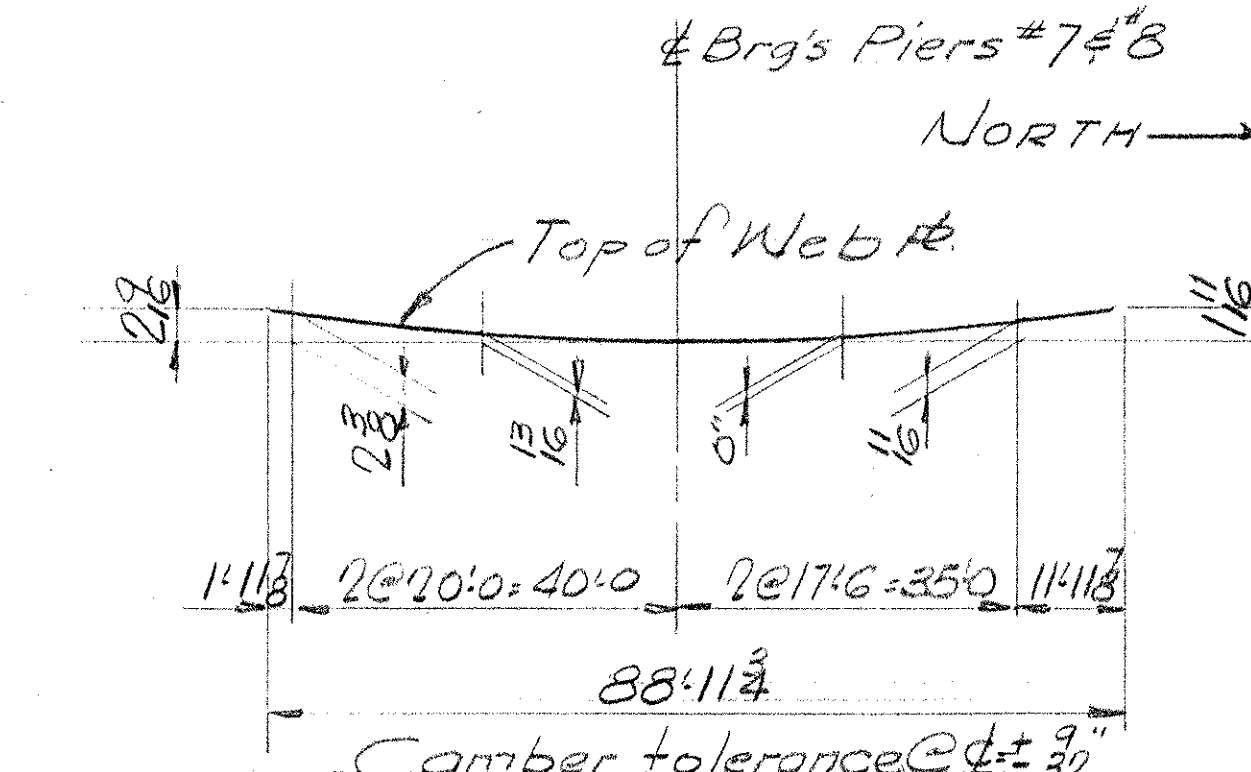
GIRDERS G13-G23-G33-G43 & G53



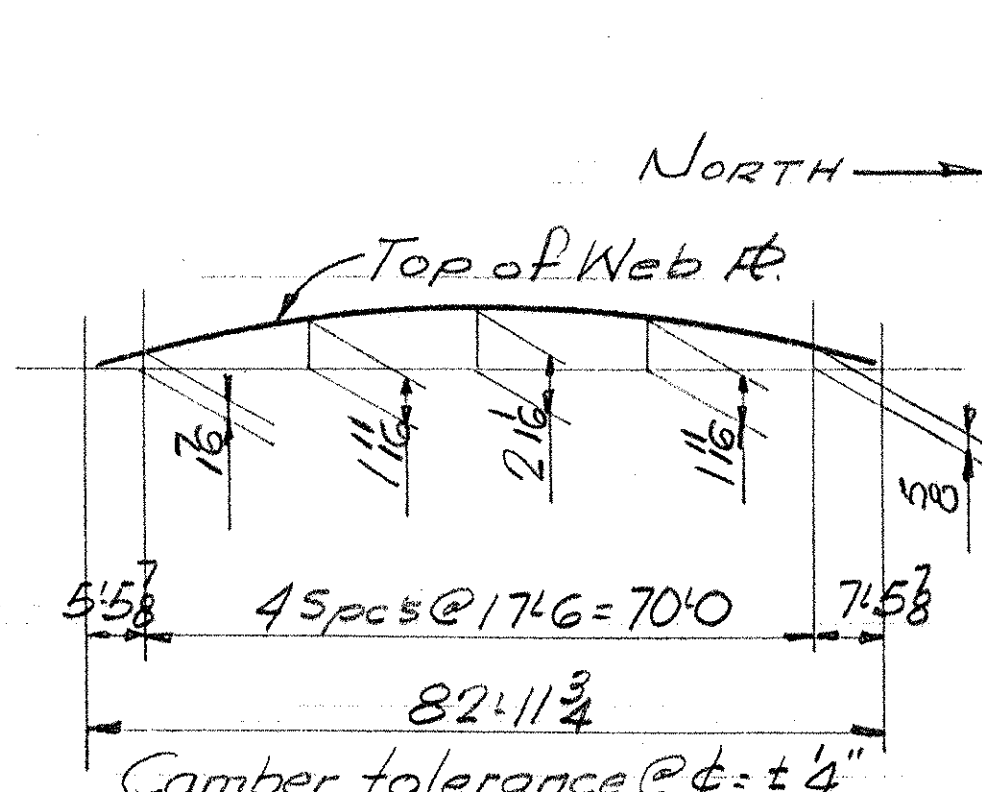
G13H-G23H-G33H-G43H & G53H



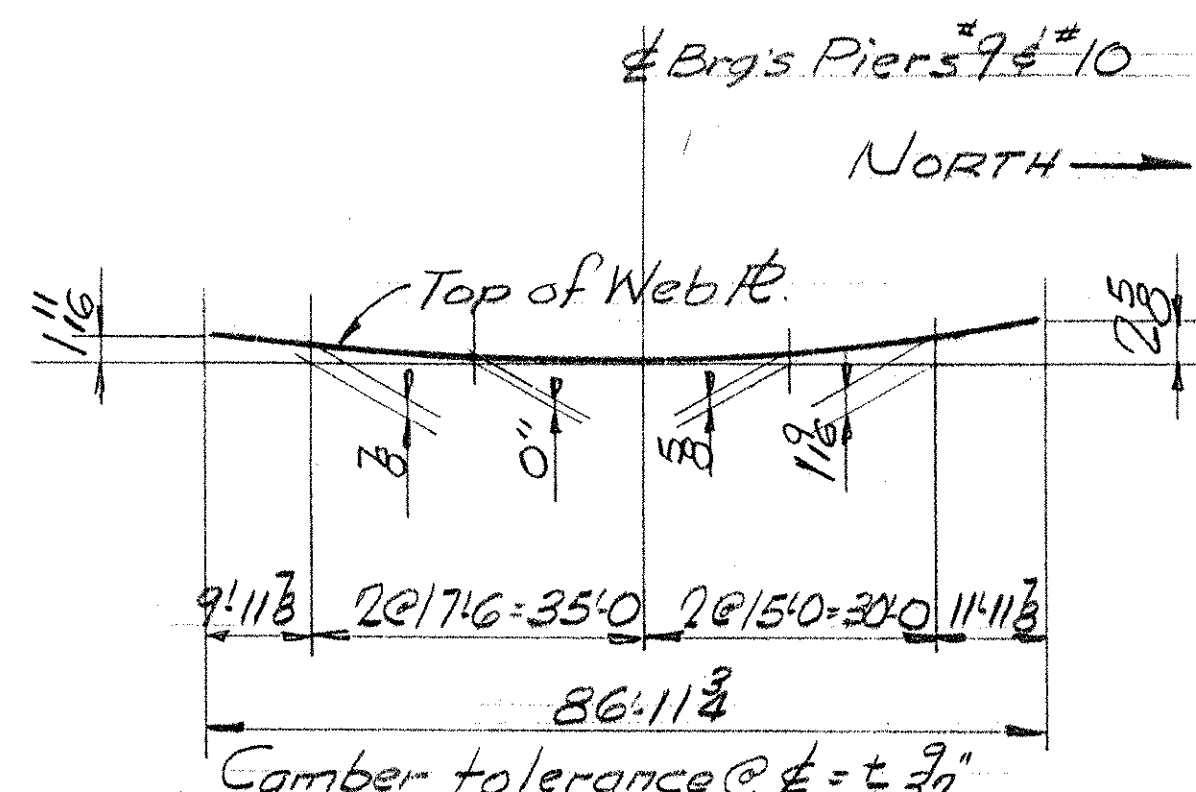
G14-G24-G34-G44 & G54



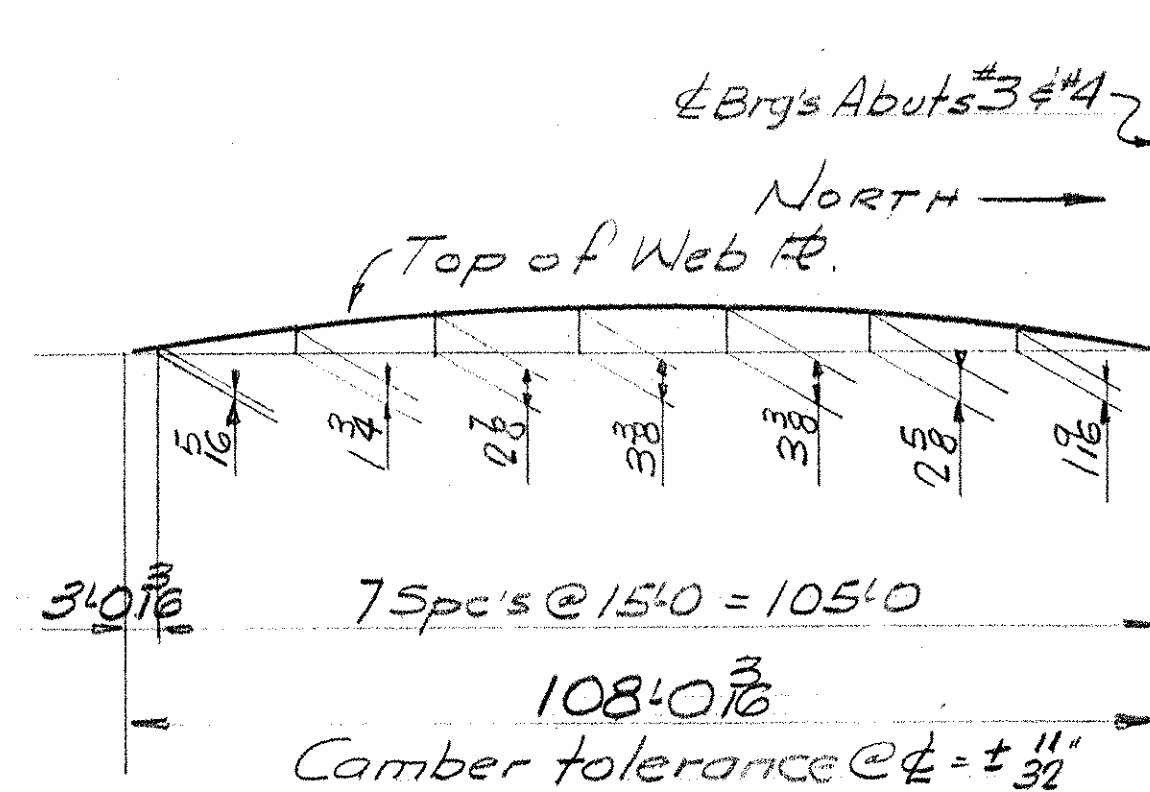
G14H-G24H-G34H-G44H & G54H



GIRDERS G15-G25-G35-G45 & G55



G15H-G25H-G35H-G45H & G55H



G16-G26-G36-G46 & G56

IR 089-1(13)
This sheet for information only SHEET 90 OF 101

BR 11 N & S
PROJ No I-89-1 (6)

N.B. # 5 B BRIDGES
CAMBER DIAGRAMS

Bancroft & Martin Inc.
South Portland 7, Maine

I-89 BRIDGE OVER WHITE RIVER
HARTFORD, VERMONT

CUSTOMER CIANCHETTE BROS. INC.
DESIGNER VERMONT DEPT. OF HIGHWAYS

ORDER NO. VERBAL DWG. NO. 65-374-513

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APP 46.66