



TYPICAL ERECTION PLAN - NORTHBOUND & SOUTHBOUND BRIDGES

NORTHBOUND: Suffix N to be added to all Marks
 SOUTHBOUND: Suffix S to be added to all Marks

Note
 Dimensions given on slope

GENERAL NOTES

- 1) All material and construction shall conform to the State of Vermont Department of Highways, Standard Specifications for Highway and Bridge Construction, Dated April 1964, and Special Provisions for this project, the AASHTO Standard Specifications for Highways & Bridges Dated 1961, Welding shall conform to AWS Specifications for Welded Highway & Railway Bridges
- 2) Unless otherwise noted on the plans all structural steel shall conform with A.S.T.M. Desig A36-G2T.
- 3) Holes in field splices of continuous girders are to be sub-punched (or sub-drilled) and reamed while assembled in the shop and connecting parts to be match marked & bolted for shipment (Bridge is on constant grade)
- 4) Shop Point shall be one coat per Vermont Specs.

IR 089-1(13)
 This sheet for information only
BR 11 N & S

SHEET 82 OF 101

APP 4.6-66

Proj. No. I-89-1(6)	
N. B & S. B. BRIDGES	
ERECTION PLAN	
Bancroft & Martin Inc. South Portland 7, Maine	
I-89 BRIDGE OVER WHITE RIVER HARTFORD, VERMONT	
CUSTOMER	CIANCHATTE BROS INC.
DESIGNER	VERMONT DEPT. OF HIGHWAYS
ORDER NO.	VERBAL
DWG. NO.	65-34.E3

Change
 S. Abut. SBB 10/58

DRAWN	12-16-65 J.P.F.
REVISION	7-15-66 J.P.F.
REVISION	
REVISION	

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