



**DETAIL SHOWING LIMITS OF  
ITEMS 580.13, 580.14 AND 580.15  
REPAIR OF CONCRETE SUBSTRUCTURE SURFACE  
CLASS I, CLASS II, OR CLASS III**

N.T.S.

**EXISTING SUBSTRUCTURE CONCRETE REPAIR NOTES:**

1. THIS WORK SHALL INCLUDE REMOVAL AND DISPOSAL OF UNSOUND AND DELAMINATED CONCRETE FROM ALL ABUTMENTS AND PIERS AS DIRECTED BY THE ENGINEER. THE PREPARED SURFACES SHALL BE THOROUGHLY SANDBLASTED TO REMOVE ALL LOOSE MATERIAL AND ANY CONTAMINANTS OR EFFLORESCENCE. THE REINFORCING STEEL (IF EXPOSED), SHALL BE SANDBLASTED. THE MATERIAL USED TO FILL A PATCH SHALL BE PLACED AND FINISHED OR FORMED SO THAT THE FINAL SURFACE WILL HAVE THE SAME SCORE MARKS AND EXTERIOR FACE APPEARANCE AS THE ORIGINAL SURFACES BEING REPAIRED. THE SURFACE SHALL BE THOROUGHLY WETTED PRIOR TO PLACEMENT OF PATCHING MATERIAL OR NEW CONCRETE. IMMEDIATELY PRIOR TO PLACEMENT, THE SURFACE SHALL BE COATED WITH NEAT CEMENT PASTE, MIXED TO THE CONSISTENCY OF THICK LATEX PAINT, AND THOROUGHLY BRUSHED INTO THE SURFACE. WHEN "OVERHEAD AND VERTICAL CONCRETE REPAIR MATERIAL" CONFORMING WITH SUPPLEMENTAL SPECIFICATION SECTION 780 IS USED, THE BONDING AGENT (IF ANY REQUIRED) AND ITS APPLICATION PROCEDURE SHALL COMPLY WITH THE REQUIREMENTS OF THE PATCHING MATERIAL MANUFACTURER. PAYMENT FOR BONDING AGENT WILL BE SUBSIDIARY TO ITEM 580.13, 580.14 OR 580.15.
2. THE LIMITS FOR REMOVAL OF CONCRETE UNDER THE ITEM 580.13, "REPAIR OF CONCRETE SUBSTRUCTURE SURFACE, CLASS I" SHALL BE FROM THE EXISTING REINFORCING STEEL. ALL WORK AND MATERIALS NECESSARY FOR PREPARING A PATCH AND FILLING IT SHALL BE INCLUDED IN THE UNIT PRICE BID FOR ITEM 580.13, "REPAIR OF CONCRETE SUBSTRUCTURE SURFACE, CLASS I". THE FILLING MATERIAL SHALL BE "OVERHEAD AND VERTICAL CONCRETE REPAIR MATERIAL" CONFORMING WITH SUPPLEMENTAL SPECIFICATION SECTION 780. THE EDGES OF ALL PATCHES SHALL BE SAW CUT IN STRAIGHT LINES TO A MINIMUM DEPTH OF 1 INCH. IF MORE THAN 1/4 OF THE REBAR IS EXPOSED, OR THE BOND BETWEEN THE REBAR AND THE CONCRETE IS BROKEN, THEN PROCEED TO ITEM 580.14, "REPAIR OF CONCRETE SUBSTRUCTURE SURFACE, CLASS II".
3. THE LIMITS FOR REMOVAL OF CONCRETE UNDER THE ITEM 580.14, "REPAIR OF CONCRETE SUBSTRUCTURE SURFACE, CLASS II" SHALL BE FROM THE EXISTING CONCRETE SURFACE TO A MINIMUM DEPTH OF 3/4" +/- 1/4" INSIDE THE INSIDE FACE OF REINFORCING STEEL AND TO A MAXIMUM DEPTH OF 6" FROM THE EXISTING CONCRETE SURFACE. ALL WORK AND MATERIALS NECESSARY FOR PREPARING A PATCH AND FILLING IT SHALL BE INCLUDED IN THE UNIT PRICE BID FOR ITEM 580.14, "REPAIR OF CONCRETE SUBSTRUCTURE SURFACE, CLASS II". THE FILLING MATERIAL MAY BE EITHER "OVERHEAD AND VERTICAL CONCRETE REPAIR MATERIAL" CONFORMING WITH SUPPLEMENTAL SPECIFICATION SECTION 780, "CONCRETE CLASS AA", CLASS A, OR AN ACCEPTABLE PNEUMATICALLY APPLIED CONCRETE (SEE SPECIAL PROVISIONS). THE EDGES OF ALL PATCHES SHALL BE SAW CUT IN STRAIGHT LINES TO A MINIMUM DEPTH OF 1 INCH.
4. THE LIMITS FOR REMOVAL OF CONCRETE UNDER THE ITEM 580.15 "REPAIR OF CONCRETE SUBSTRUCTURE SURFACE, CLASS III" SHALL BE FROM THE EXISTING CONCRETE SURFACE TO A DEPTH OF GREATER THAN 6". ALL WORK AND MATERIALS NECESSARY FOR PREPARING A PATCH AND FILLING IT SHALL BE INCLUDED IN THE UNIT PRICE BID FOR ITEM 580.15, "REPAIR OF CONCRETE SUBSTRUCTURE SURFACE CLASS III". THE FILLING MATERIAL MAY BE EITHER "OVERHEAD AND VERTICAL CONCRETE REPAIR MATERIAL" CONFORMING WITH SUPPLEMENTAL SPECIFICATION SECTION 780 OR "CONCRETE CLASS AA", CLASS A, CLASS B OR AN ACCEPTABLE PNEUMATICALLY APPLIED CONCRETE (SEE SPECIAL PROVISIONS). THE EDGES OF ALL PATCHES SHALL BE SAW CUT IN STRAIGHT LINES TO A MINIMUM DEPTH OF 1 INCH.
5. IF PNEUMATICALLY APPLIED CONCRETE IS SELECTED FOR REPAIR OF CONCRETE SUBSTRUCTURE SURFACE, CLASS II OR III, THEN THIS TYPE OF CONCRETE REPAIR SHALL BE CONFINED ONLY TO VERTICAL AND OVERHEAD SURFACES OF THE SUBSTRUCTURE. ALSO, THE BRIDGE BEARINGS AND GIRDERS SHOULD BE COMPLETELY PROTECTED FROM REBOUND MATERIAL DURING PNEUMATICALLY APPLIED CONCRETE APPLICATION PROCEDURES.
6. THE ENGINEER SHALL ORDER REPLACEMENT OF ANY EXISTING SUBSTRUCTURE REINFORCING STEEL THAT IS DETERIORATED (WITH MORE THAN 25% SECTION LOSS) WITH NEW REINFORCING STEEL OF THE SAME SIZE. ALL REINFORCING STEEL SHALL HAVE AN APPROPRIATE LAP SPLICE.

<b>STATE OF VERMONT AGENCY OF TRANSPORTATION</b>	
Town Of HARTFORD	Bridge No. 11N & 11S
Highway No. 1-89 NB & SB	Log Sta. Surv. Sta.
1-89 NB & SB OVER WHITE RIVER, VT 14 & NECR	
<b>SUBSTRUCTURE CONCRETE REPAIR DETAILS</b>	
Designed By T.S. BRYANT	Drawn By B.J. MASSE
Checked By S.M. HODGDON	Date 9/98
Bridge Design Supervisor C.D. BAKER	Date 9/98
PROJECT HARTFORD	PROJECT NO. IR 089-1(13)
VHB Cad Filename 50699MIS	Bridge Sheet No. 22
	Sheet 22 of 101

VANASSE HANGEN BRUSTLIN, INC.