



CONTRACTOR TO FIELD VERIFY QUANTITIES

?? ~ SCUPPER ANGLE ~ 11A1

SEE E2 FOR ATTACHMENT
DETAIL WHERE NO STIFFENER
IS PRESENT

SAND BLASTED AND
PAINTED IN THE FIELD BY
MONOKO, LLC

BRIDGE 44 NORTH & SOUTH

NO.		DATE		REVISION	
SAW:	INITIAL	DATE	DRILL:	INITIAL	DATE
WELD:	INITIAL	DATE	PREP:	INITIAL	DATE
	INITIAL	DATE	PAINT:	INITIAL	DATE
	INITIAL	DATE	LOAD:	INITIAL	DATE
GCI:		INITIAL		DATE	

HOLES: 1 3/16" UNO
 SHOP BOLTS: A325-TC
 MATL: W's - A992-50
 HSS - A500 Grd B
 Pipe - A53 Grd B
 Bars & P & L - A36
 ELECTRODES: E70XX/E71-T
 E DWG REF: E2
 ENGR DWG REF:
 SEQ / DIV:
 GRID LOCATION:
 TOS ELEVATION:
 NOTES:

RELiance STEEL
 94 SOUTH OAK CIRCLE, COLCHESTER, VT 05446
 TEL 802-655-4810 FAX 802-655-9352
 www.reliancesteelofvt.com

CUSTOMER Monoko
 PROJECT Scupper Repair & Replacement Components
 DETAIL Alternate Scupper Support Angle

DRAWN/CHECKED	DATE	JOB NO.	DWG NO.	REV
RCL/DAG	FEB 2017	7324	11	

SHIP QTY	ASSEMBLY QTY	SECTION	FT	INCH	ASSEMBLY MARK	SHIP MARK	REMARKS	WEIGHT
??		L3x3x3/8	?	?		11A1	FIELD VERIFY	
	??	P 3/8x9	0	9	pull			
??		7/8" A325	0	2		11FBI	FIELD VERIFY QUANTITIES	

SURFACE PREP: SSPC-SP2 FINISH: MILL PRIMER: N/A DFT: 1.0