



42 ~ UPPER SCUPPER TUBES ~ 9M1

SAND BLASTED AND  
PAINTED IN THE FIELD BY  
MONOKO, LLC

BRIDGE 44 NORTH & SOUTH

SHIP QTY		ASSEMBLY QTY		SECTION	FT	INCH	ASSEMBLY MARK	SHIP MARK	REMARKS	WEIGHT
				HSS 4x4x3/8	?	?		9M1	FIELD VERIFY	
42		42		SQ 3/8	0	4	pa9			
		84		SQ 3/8	0	4 3/8	pa9			

  

SURFACE PREP: SSPC-SP2				FINISH: MILL		PRIMER: N/A		DFT: 1.0		HOLES: 1 3/16" UNO	
SHOP BOLTS: A325-TC				Weld:		Prep:		Paint:		Load:	
MATERIALS:				W's - A992-50		HSS - A500 Grd B		Pipe - A53 Grd B		Bars & P & L - A36	
ELECTRODES: E70XX/E71-T				E DWG REF: E2		ENGR DWG REF:		SEQ / DIV:		GRID LOCATION:	
TOS ELEVATION:				DRAWN/CHECKED		DATE		JOB NO.		DWG NO.	
NOTES:				RCL/DAG		FEB 2017		7324		09	

NO.	DATE	REVISION
3	8/9/17	Per App'l
2	6/26/17	Per App'l & Field Conditions
1	3/3/17	Per Check'g

Saw:	INITIAL	DATE	Drill:	INITIAL	DATE	Fitter:	INITIAL	DATE	GCI:	INITIAL	DATE
Weld:	INITIAL	DATE	Prep:	INITIAL	DATE	Paint:	INITIAL	DATE	Load:	INITIAL	DATE

**RELIANCE STEEL**

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CUSTOMER Monoko

PROJECT Scupper Repair & Replacement Components

DETAIL Scupper Repair Sleeve

DRAWN/CHECKED	DATE	JOB NO.	DWG NO.	REV
RCL/DAG	FEB 2017	7324	09	3