

**WELDER, WELDING OPERATOR OR TACK WELDER QUALIFICATION TEST RECORD**

Code: AASHTO/AWS D1.5M/D1.5:2010

<b>Name:</b> Chris Bodisher		<b>Identification No. 0314CB</b>	
<b>Welding Procedure Specification No.:</b> AWS B2.1-1-016-94R		<b>Date:</b> 05/12/2015	
<b>Variables</b>		<b>Record Actual Values Used in Qualification</b>	<b>Qualification Range</b>
Process/Type		SMAW	SMAW
Electrode (single or multiple)		Single	Single
Current/Polarity		DCEP	DCEP
Position		2G	Flat/Horizontal
Backing (YES or NO)	Weld Progression	N/A	N/A
		Yes	With Steel Backing Only
Material/Spec.		M 270M/ M270 (A 709/A 709M) Gr. 250 [Gr. 36]	M 270M/ M270 (A 709/A 709M) Gr. 250 [Gr. 36]
Base Material	Thickness (Plate)		
	Groove	1"	1/8" to Unlimited
	Fillet	N/A	Flat, Horizontal
	Thickness: (Pipe/Tube)		
	Groove	N/A	1/8" to Unlimited
	Fillet	N/A	Unlimited Thickness
	Diameter: (Pipe)		
	Groove	N/A	N/A
	Fillet	N/A	N/A
Filler Metal	Spec. No. Class	AWS A5.1 E7018	AWS A5.1/A5.1M or AWS A5.5/A5.5M E7018
F-No.	Class	F4	F4 Only
Gas/Flux Type		N/A	N/A
Other		N/A	N/A

Vermont Agency of Transportation  
**RECEIVED**

OK'D BY JC      OK'D BY JS  
June 24, 2015  
RESUBMIT NO      Approved  
BY JS      DATE 6-25-2015

**Visual Inspection: Acceptable YES or NO**

**Guided Bend Test Results**

Type	Results	Type	Results
Side	Accept		N/A
Side	Accept		N/A

**Fillet Test Results**

Appearance: N/A      Fillet Size: N/A  
Fracture Test Root Penetration: N/A      Macro etch: N/A  
(Describe the location, nature and size of any crack or tearing of specimen.)  
N/A


Inspected by: Richard Irick      Test No: N/A  
Organization: VT Nondestructive Testing      Date: N/A

**Radiographic Results**

Film Identification Number	Results	Remarks	Film Identification Number	Results	Remarks

Interpreted by: N/A      Test Number: N/A  
Organization: N/A      Date: N/A

*We, the undersigned, certify that the statements in this record are correct and that the test welds were prepared, welded and tested in accordance with the requirements of Section 5 of AASHTO/AWS D1.5M/D1.5:2010 Bridge Welding Code*

Inspected by:       Witnessed by: Richard Irick  
Contractor: PCL Civil Constructors Inc.      Date: 5/12/2015

