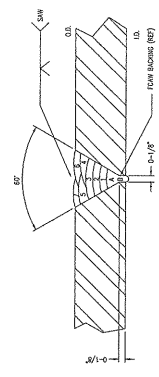


SPOOL No/ 60100-8
 60" O.D. x 1.00 WALL



DETAIL A
 TYPICAL WELD JOINT
 CONNECTION BETWEEN ADJACENT
 SPOOL SECTIONS
 (SECTION CUT FOR CLARITY)

REVISIONS
 BY DATE
 APPROVED BY
 DATE

RECEIVED
 CKD BY
 VTRANS

MAY 11 2012

GENERAL NOTES:
 1. ALL WELDS TO BE CONTINUOUS WITH FULL PENETRATION, PERFORMED BY CERTIFIED WELDERS PER AWS D1.1
 2. ALL WELDS TO BE INSPECTED AS PER AWS D1.1 WITH THE EXCEPTION OF THE TESTS
 3. ALL WELDS TO BE REWORKED AS NECESSARY AS DOCUMENTED IN WRITTEN ORDER #88

PROJECT NUMBER		M 0411 (20)	
COMPANY		Son Yen Co., 2, January, VC	
DATE	PROJECT NO.	DATE	PROJECT NO.
05/11/12	60100-8	05/11/12	60100-8
MATERIAL			
Material: Steel, and Equipment, Inc.			
Address: 4225 Old Providence Road			
Macon, GA 31206 (706) 817-1100			
REV. NO.	DATE	BY	DESCRIPTION

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