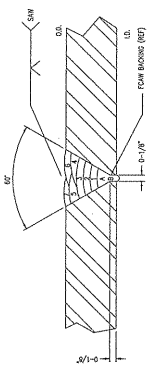


45-47

SPOOL No/ 60100-6
 60" O.D. x 1.00 WALL



ES&B-S&B-005-02
 A. 1/4" (MAX) GOST FROM OUTSIDE
 B. 1/4" (MAX) GOST FROM INSIDE
 1 IN 7 S.W. (MACHINE WELD) WHERE LAYERS NEED TO COMPLETE WELD
 DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED
 (SECTION NOT FOR QUANTITY)

Checked By: *JJC*
 VTrans Received
 OK'd by: *JJC*
 MAY 1 1 2012
 Resubmitted BY: *Stacy*
 APPROVED DATE: *5/1/12*

GENERAL NOTES:
 1. ALL WELDS TO BE CONTINUOUS WITH FILL PENETRATION, PERFORMED BY CERTIFIED WELDERS PER AWS D11
 2. PIPE TO BE MANUFACTURED IN ACCORDANCE WITH ASTM A139 OR B, WITH THE EXCEPTION OF THE TESTS
 WARRNED BY THE STATE OF VERMONT AS DOCUMENTED IN WRITTEN ORDER #6.

PROJECT NUMBER		BY DATE (DD)	
PROJECT NAME		DATE (MM/DD)	
ISSUE NO.	DATE	ISSUE NO.	DATE
1	05/01/12	2	05/01/12
MANUFACTURER		MATERIAL	
Valiant Steel and Equipment, Inc.		60100	
60100 For Alternative Road		60100	
MATERIALS CONTROL 1709 07-120		60100	

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