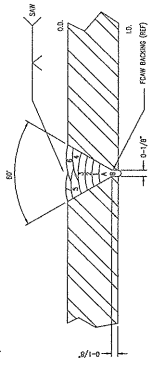


35'-2"

SPOOL No/ 60100-1
 60" O.D. x 1.00 WALL



CONSTRUCTION NOTES:
 A. FLOW (FROM WELD FROM OUTSIDE)
 1. 1/2" x 3/16" SAW (MACHINE WELD, MULTIPLE LAYERS) NEED TO COMPLETE WELD
 2. 1/2" x 3/16" SAW (MACHINE WELD, MULTIPLE LAYERS) NEED TO COMPLETE WELD
 (SECTION CUT FOR CLARITY)

GENERAL NOTES:
 1. ALL WELDS TO BE CONTINUOUS WITH FULL PENETRATION, PERFORMED BY CERTIFIED WELDERS FI
 2. PIPE TO BE MANUFACTURED IN ACCORDANCE WITH ASTM A132 OR, S WITH THE EXCEPTION OF
 WAVED BY THE STATE OF VERMONT AS DOCUMENTED IN WRITTEN ORDER #18.

Witness
 Received *[Signature]*
 OK'd BY *[Signature]*

MAY 11 2012

Submitted *[Signature]* APPROVED *[Signature]*
 BY DATE

PROJECT NUMBER		M. O'NEIL (3)	
COMPANY		Barnes Inc. 20 St. Johnsbury, VT	
OWNER	DATE	DATE	DATE
60100	5/11/12	5/11/12	5/11/12
DESIGNED BY		M. O'NEIL	
CHECKED BY		M. O'NEIL	
APPROVED BY		M. O'NEIL	
DATE		5/11/12	
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PROJECT NO.		60100	