GENERAL NOTES

1. ALL MATERIALS AND CONSTRUCTION SHALL CONFORM TO THE STATE OF VERMONT AGENCY OF TRANSPORTATION "STANDARD SPECIFICATIONS FOR CONSTRUCTION", DATED 2001, WITH CURRENT MODIFICATIONS.

2. OVERHEAD SIGN/SIGNAL SUPPORTS SHALL CONFORM TO AASHTO'S PUBLICATION ENTITLED "STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES AND TRAFFIC SIGNALS", DATED 2001 OR ITS LATEST EDITION.

3. ADDITIONAL DESIGN CRITERIA ARE AS FOLLOWS:

   CONCRETE f_c = 10 MPa f'_c = 25 MPa
   REINFORCING f_s = 165 MPa (GRADE 420)
   FOOTING SOIL PRESSURE : 145 kPa (MAXIMUM)

   WIND LOAD AND ICE LOAD PER AASHTO "STANDARD SPECIFICATIONS"

4. ANCHOR BOLTS

   FOUR STAINLESS STEEL ANCHOR BOLTS WITH TWO HEXAGON NUTS, ONE WASHER AND ONE LOCK WASHER PER BOLT SHALL BE FURNISHED WITH EACH POLE. ANCHOR BOLT PLATES, WHEN USED, SHALL ALSO BE STAINLESS STEEL. SEE SUB-SECTION 714.09.

5. FLANGE BOLTS

   ALL FLANGE BOLTS AND HEX NUTS SHALL BE HIGH STRENGTH STEEL AND SHALL CONFORM TO ASTM A 325M. THE FLANGE BOLTS SHALL BE CAPABLE OF RESISTING 133% OF THE FULL DESIGN STRESS OF THE TUBE AT ITS YIELD STRENGTH STRESS.

6. HORIZONTAL AND VERTICAL MEMBERS

   STEEL TUBES SHALL BE FORMED AND WELDED WITH ONE CONTINUOUS LONGITUDINAL WELD ONLY. AFTER FORMING AND WELDING THEY SHALL BE COLD ROLLED TO ENSURE UNIFORMITY OF SIZE AND SMOOTHNESS OF WELD. THEY SHALL HAVE A MINIMUM YIELD STRENGTH OF 330 MPa. THERE SHALL BE NO TRANSVERSE WELDING EXCEPT AT THE FLANGE CONNECTIONS AND POLE BASE PLATES, WHERE THE TUBES SHALL TELESCOPE THE FLANGES AND PLATES AND BE CONTINUOUSLY WELDED BOTH SIDES INSIDE AND OUT TO WITHSTAND THE FULL TRANSFER OF THE BENDING STRENGTH TO THE BOLTS.

7. GALVANIZING

   ALL STEEL COMPONENTS, EXCEPT CONCRETE REINFORCING AND STAINLESS STEEL HARDWARE, ARE TO BE HOT DIPPED GALVANIZED AFTER FABRICATION. THE ASSEMBLIES SHALL BE DESIGNED AND FABRICATED TO PERMIT GALVANIZING ON ALL INTERIOR AND EXTERIOR SURFACES AND SHALL BE FREE OF POCKETS AND OTHER STRUCTURAL OBSTRUCTIONS THAT WILL NOT PERMIT PROPER DEPOSITION OF ZINC COATING. GALVANIZING SHALL BE IN ACCORDANCE WITH ASTM A 123 M AND ASTM A 153 M.

8. WELDING

   A. ALL DESIGN DETAILS, WORKMANSHIP, PROCEDURES AND INSPECTION SHALL CONFORM WITH SUB-SECTION 506.10.

   B. ALL WELDS SHALL BE AT LEAST AS STRONG AS THE MATERIAL(S) BEING WELDED.

9. FOOTINGS

   A. FOOTINGS SHALL BE DESIGNED TO RESIST LOADS EQUAL TO, OR GREATER THAN, THE MAXIMUM LOADS THAT THE POLE IS DESIGNED FOR.

   B. THREE TYPES OF FOUNDATIONS, AS OUTLINED IN AASHTO STANDARD SPECIFICATIONS (SEE NOTE 2) SECTION 1.8.2 (C) SHALL BE ALLOWED.

      1. DRILLED SHAFTS,
      2. SPREAD FOOTINGS AND
      3. PILES.

   C. DRILLED SHAFT FOOTINGS SHALL BE POURED IN DRILLED SHAFTS AGAINST UNDISTURBED MATERIAL. THE TOP 600 mm OF SOIL SHALL BE NEGLECTED FOR DESIGN PURPOSES.

   D. AS AN ALTERNATIVE TO THE DRILLED HOLES, FOOTINGS MAY BE POURED IN EXCAVATED HOLES USING THE PROPER FORMS, WHICH MUST BE REMOVED. THE EXCAVATED HOLES SHALL BE AT LEAST 600 mm CLEAR OF THE FOOTING SIDES AND 300 mm DEEPER THAN THE FOOTING. CARE SHALL BE TAKEN TO AVOID EXCAVATING AROUND THE TOP OF THE FOOTING. THE BACKFILL MATERIAL SHALL BE COMPACTED AS DESCRIBED IN SUB-SECTION 204.12. DESIGN LIMITS AS FOR AUGERED FOOTING APPLY.

   E. WHERE THE DESIGN DEPTH OF A FOOTING CANNOT BE OBTAINED DUE TO UNFORSEEN FIELD CONDITIONS, THE CONTRACTOR SHALL NOTIFY THE ENGINEER AND OBTAIN A REVISED FOOTING DETAIL FROM THE ENGINEER.

   F. ANY BACKFILL PLACED ADJACENT TO THE FOOTING SHALL BE GRANULAR MATERIAL MEETING THE REQUIREMENTS FOR GRANULAR BACKFILL FOR STRUCTURES, SUB-SECTION 704.08. CONCRETE FOR FOOTING SHALL CONFORM TO THE REQUIREMENTS OF CONCRETE, CLASS B, SECTION 501, STRUCTURAL CONCRETE. GROUT MATERIAL SHALL BE NON-SHRINKING MORTAR CONFORMING TO SUB-SECTION 707.03 (MORTAR TYPE IV).

   G. SIGNALS/SIGNS SHALL BE INSTALLED AND LEVELED AND POLES SHALL BE PLUMB PRIOR TO PLACING GROUT UNDER POLE BASE.

10. SHOP DRAWINGS (6 COPIES OF EACH) SHALL BE SUBMITTED TO THE STATE OF VERMONT AGENCY OF TRANSPORTATION, STRUCTURES SECTION FOR APPROVAL PRIOR TO FABRICATION.
    THE SHOP DRAWINGS SHALL INCLUDE THE FOLLOWING INFORMATION:

    A. DETAILED DRAWING OF EACH COMPONENT OF THE STRUCTURE.

    B. MATERIAL SPECIFICATION FOR EACH COMPONENT OF THE STRUCTURE, EITHER BY COMPLETE SPECIFICATION OR REFERENCE TO APPLICABLE ASTM STANDARDS.

    C. NOTATION OF PROJECT NAME, PROJECT NUMBER, ROUTE NUMBER AND STRUCTURE STATIONING (TO BE INCLUDED ON EACH SHEET).

    D. DETAILS FOR LOCATION OF SIGNS/SIGNALS AND ATTACHMENT HARDWARE FOR THE SUPPORT STRUCTURE.

    E. ALL ELEVATIONS AND DIMENSIONS NECESSARY TO PROVIDE A COMPLETE SET OF RECORD PLANS.

    F. DEAD LOAD DEFLECTION AND CAMBER INFORMATION.

    G. WELDING DETAILS AND PROCEDURES ARE REQUIRED FOR ALL WELDS. PROCEDURES SHALL BE SUBMITTED FOR APPROVAL WITH REFERENCE TO EACH WELD IDENTIFIED ON THE SHOP DRAWINGS. (SEE SUB-SECTION 506.10)

11. EACH OVERHEAD TRAFFIC SIGNAL/SIGN SUPPORT SHALL BE GROUNDED. THE GROUND SHALL CONSIST OF:
    A) AN INTERNAL GROUND LUG OPPOSITE THE HAND HOLE;
    B) A 13.30 mm^2 (MIN.) SOFT DRAWN COPPER GROUNDING ELECTRODE CONDUCTOR.
    C) A 16 X 2400 (MIN.) COPPER CLAD GROUNDING ELECTRODE.
    THE RESISTANCE TO GROUND SHALL BE 25 OHMS OR LESS. ADDITIONAL GROUNDING ELECTRODES MAY BE REQUIRED (MINIMUM SPACING SHALL BE 1800 mm).
    WHERE A POWER SERVICE, METER AND DISCONNECT ARE ATTACHED TO A POLE, THERE SHALL BE A CONTINUOUS GROUNDING ELECTRODE CONDUCTOR FROM THE METER AND DISCONNECT WHICH MAY RUN INTERNAL TO THE UPRIGHT, THROUGH THE DN16 FLEXIBLE TUBING IN THE CONCRETE BASE TO THE REQUIRED GROUNDING ELECTRODE(S). THE GROUNDING ELECTRODE CONDUCTOR FROM THE POLE GROUNDING LUG, CONTROLLER CABINET AND/OR LUMINAIRE MAY ATTACH TO THIS CONTINUOUS GROUNDING ELECTRODE CONDUCTOR FROM THE SERVICE METER AND DISCONNECT. THE CONTRACTOR SHALL PERFORM A RESISTANCE TO GROUND TEST ON THE CONTINUOUS GROUNDING ELECTRODE CONDUCTOR FROM THE SERVICE METER AND DISCONNECT AND PROVIDE A WRITTEN STATEMENT TO THE AREA ELECTRICAL INSPECTOR THAT THE GROUNDING ELECTRODE CONDUCTOR IS CONTINUOUS FROM THE SERVICE METER AND DISCONNECT AND THE RESISTANCE TO GROUND IS 25 OHMS OR LESS.

12. THE COST OF SIGNAL/SIGN SUPPORTS, INCLUDING ALL HARDWARE, SIGN BRACKETS, FOOTINGS AND LUMINAIRE ARMS SHALL BE INCLUDED IN THE UNIT BID PRICE FOR ITEM 677.12, 677.13 OR 678.15, WHICHEVER IS APPLICABLE. THESE COMPONENTS SHALL CONFORM TO ALL APPLICABLE PROVISIONS OF SECTIONS 677, 678 AND 679.

13. HORIZONTAL MEMBERS SHALL BE CAMBERED AND THE VERTICAL POLES BACK-RAKED (WHERE APPLICABLE) TO THE ANTICIPATED DEAD LOAD DEFLECTION PLUS THE CAMBER, IF ANY, SPECIFIED ON THE PLANS.

14. AN EQUIVALENT ALTERNATE DESIGN MAY BE SUBSTITUTED FOR THE DETAILS AND MATERIALS SHOWN.

15. THE DETAILS OF DESIGN FOR THE STRUCTURE AND FOOTINGS ARE TO BE SUPPLIED BY THE CONTRACTOR AND/OR BY THE MANUFACTURER. THE STRUCTURE SHALL BE DESIGNED TO RESIST THE MAXIMUM LOADING AS OUTLINED IN THE AASHTO STANDARD SPECIFICATIONS (SEE NOTE 2). ALL DETAILS OF THE STRUCTURE AND THE FOOTING SHALL BE CHECKED AND STAMPED BY A STRUCTURAL ENGINEER REGISTERED IN THE STATE OF VERMONT PRIOR TO SUBMITTAL OF THE SHOP DRAWINGS TO THE STATE OF VERMONT AGENCY OF TRANSPORTATION.

16. IN ADDITION TO THE SHOP DRAWINGS OUTLINED IN NOTE 10, THE CONTRACTOR SHALL SUBMIT ALL DESIGN CALCULATIONS TO THE STATE OF VERMONT AGENCY OF TRANSPORTATION, STRUCTURES SECTION, SHOWING THE FOLLOWING INFORMATION FOR EACH OF THE VERTICAL AND HORIZONTAL COMPONENTS OF THE STRUCTURE AND FOOTING:

    A. THE DESIGN AXIAL AND SHEAR FORCES AND BENDING AND TORSIONAL MOMENTS.

    B. THE DESIGN AXIAL, BENDING AND SHEAR STRESSES AND THE COMBINED STRESS RATIO.

    C. VIBRATION AND FATIGUE CALCULATIONS AS SET FORTH IN SECTION 9 OF THE AASHTO PUBLICATION REFERENCED IN NOTE 2.

    D. THE ALLOWABLE AXIAL, BENDING, AND SHEAR STRESSES.

    E. ITEMS A, B AND D SHALL BE SHOWN FOR EACH OF THE GROUP LOADINGS (I, II AND III) AND FOR THE BASIC WIND LOAD APPLIED TO THE TWO CASES OUTLINED IN THE AASHTO STANDARD SPECIFICATIONS (SEE NOTE 2) SECTION 1.2.5 (D)(4).

    F. FAILURE TO SUPPLY THE PROPER DESIGN INFORMATION SHALL BE CAUSE FOR REJECTION OF THE STRUCTURE.

    G. A MINIMUM OF FOUR (4) WEEKS SHALL BE REQUIRED FOR REVIEW BY THE STATE OF VERMONT AGENCY OF TRANSPORTATION STRUCTURES ENGINEER IN ACCORDANCE WITH SUBSECTION 105.03.

17. THE CONTRACTOR/MANUFACTURER SHALL BE RESPONSIBLE FOR COMPLETION OF THE STRUCTURE AND FOOTING DATA ON THE DETAIL SHEET(S).

18. FOR INSTALLATIONS WHERE BOTH "EXISTING" AND "FUTURE" CONDITIONS ARE SHOWN, THE SUPPORTS SHALL BE DESIGNED FOR THE MORE SEVERE OF THE TWO LOADING CONDITIONS. THE INFORMATION OUTLINED IN NOTE 16 ABOVE SHALL BE PROVIDED FOR BOTH THE LOADING CONDITIONS.

19. NOT USED.

20. BASE PLATES SHALL BE STAMPED WITH THE VERTICAL POLE DIAMETER, HEIGHT, YIELD STRENGTH, GAUGE AND THE HORIZONTAL MEMBER DIAMETER, LENGTH, YIELD STRENGTH AND GAUGE. ALTERNATELY, THE INFORMATION MAY BE STAMPED ON A METAL TAG RIVETED TO THE POLE NEAR THE HANDHOLE.

NOTE: ALL DIMENSIONS ARE IN MILLIMETERS (mm) EXCEPT WHERE NOTED.

VAOT Metric

ORIGINAL PREPARED - JUNE 13, 1997		
DATE	REVISIONS	BY

CANTILEVER / OVERHEAD SIGN SUPPORT NOTES

PREPARED BY _____ DATE _____
CHECKED BY _____ DATE _____
DESIGN SUPERVISOR _____ DATE _____
PROJ.

TRAFFIC SHEET NO. _____ OF _____
SHEET 77 OF 130 SHEETS

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