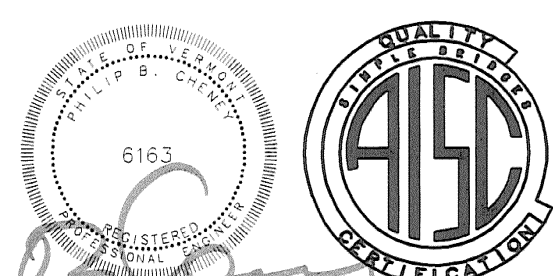


erection mark	piece qty	item description	size/shape	length/qty per unit	material notes
TRUSS 1 ASSEMBLY					
A1 CHORD PIPE ASSEMBLY					
pe1	1	pipe	3.5" O.D. x 0.216" wall	27'-7.813"	A500 gr B, A53-gr-B OR API 5LX42
p6	2	plate	PL 0.375" x 4"	10"	A709 gr 50
p7	6	plate	PL 0.375" x 4"	1'-8"	A709 gr 50
p8	2	plate	PL 0.375" x 4"	1'-3"	A709 gr 50
p9	1	plate	PL 0.50" x 10.5"	1'-11"	A709 gr 50
d1	2	pipe	2.88" O.D. x 0.203" wall	3'-1"	A500 gr B, A53-gr-B OR API 5LX42
d2	7	pipe	2.88" O.D. x 0.203" wall	4'-0.25"	A500 gr B, A53-gr-B OR API 5LX42
aq2	1	angle	L1.5"x1.5"x.25"	3.25"	A36
wn	1	hex nut	.50" dia.		A563
A2 CHORD PIPE ASSEMBLY					
pe2	1	pipe	3.5" O.D. x 0.216" wall	27'-7.813"	A500 gr B, A53-gr-B OR API 5LX42
p6	2	plate	PL 0.375" x 4"	10"	A709 gr 50
p7	6	plate	PL 0.375" x 4"	1'-8"	A709 gr 50
p8	2	plate	PL 0.375" x 4"	1'-3"	A709 gr 50
p9	1	plate	PL 0.50" x 10.5"	1'-11"	A709 gr 50
d1	2	pipe	2.88" O.D. x 0.203" wall	3'-1"	A500 gr B, A53-gr-B OR API 5LX42
d2	7	pipe	2.88" O.D. x 0.203" wall	4'-0.25"	A500 gr B, A53-gr-B OR API 5LX42
aq2	1	angle	L1.5"x1.5"x.25"	3.25"	A36
wn	1	hex nut	.50" dia.		A563
A3 CHORD PIPE ASSEMBLY					
pe3	1	pipe	3.5" O.D. x 0.216" wall	27'-7.813"	A500 gr B, A53-gr-B OR API 5LX42
p6	2	plate	PL 0.375" x 4"	10"	A709 gr 50
p7	6	plate	PL 0.375" x 4"	1'-8"	A709 gr 50
p8	2	plate	PL 0.375" x 4"	1'-3"	A709 gr 50
p9	1	plate	PL 0.50" x 10.5"	1'-11"	A709 gr 50
d1	2	pipe	2.88" O.D. x 0.203" wall	3'-1"	A500 gr B, A53-gr-B OR API 5LX42
d2	7	pipe	2.88" O.D. x 0.203" wall	4'-0.25"	A500 gr B, A53-gr-B OR API 5LX42
aq2	1	angle	L1.5"x1.5"x.25"	3.25"	A36
wn	1	hex nut	.50" dia.		A563
A4 CHORD PIPE ASSEMBLY					
pe4	1	pipe	3.5" O.D. x 0.216" wall	27'-7.813"	A500 gr B, A53-gr-B OR API 5LX42
p6	2	plate	PL 0.375" x 4"	10"	A709 gr 50
p7	6	plate	PL 0.375" x 4"	1'-8"	A709 gr 50
p8	2	plate	PL 0.375" x 4"	1'-3"	A709 gr 50
p9	1	plate	PL 0.50" x 10.5"	1'-11"	A709 gr 50
d1	2	pipe	2.88" O.D. x 0.203" wall	3'-1"	A500 gr B, A53-gr-B OR API 5LX42
d2	7	pipe	2.88" O.D. x 0.203" wall	4'-0.25"	A500 gr B, A53-gr-B OR API 5LX42
aq2	1	angle	L1.5"x1.5"x.25"	3.25"	A36
wn	1	hex nut	.50" dia.		A563
VERTICAL PIPE ASSEMBLY					
PG PIPE ASSEMBLY					
po1	1	pipe	16" O.D. x 0.5" wall	25'-9"	A500 gr B, A53-gr-B OR API 5LX42
p10	4	plate	PL 0.5" x 1'-6"	2'-2.75"	A572 gr 50
p11	4	plate	PL 0.5" x 1'-2.187"	1'-8.625"	A572 gr 50
aq1	1	angle	L 1.5"x1.5"x.25"	1'-3.625"	A36
wn	1	hex nut	.50" dia.		A563
bp	1	base plate	2.25" x 2'-8" O.D.		A572 gr 50
LOOSE ITEMS					
v1	3	sign hanger	W6x8.5	8'-10"	A36
v2	2	sign hanger	W6x8.5	7'-4.25"	A36
ub	10	u-bolt	0.50" dia.	5.375"	F1554 Gr. 36
k1	20	lock nut	0.50" dia.		A563 DH
swr	16	washer	0.50" dia.		F436
xb	16	hex bolt	0.75" dia.	2.25"	A325
xn	16	hex nut	0.75" dia.		A563 DH
xw	16	washer	0.75" dia.		F436
cp1	1	cap plate	0.25" x 1'-4.5" O.D.		A36
cp2	4	cap plate	0.25" x 4" O.D.		A36
rc1	1	gasket	1.25"x1'-4.5" O.D.		50 duro. Neoprene
rc2	4	gasket	1.25"x4" O.D.		50 duro. Neoprene
hx	5	hex bolt	0.50" dia.		A307
swr	5	washer	.50" dia.		F844
rr	5	rubber washer	.50" dia.		50 duro. Neoprene
an2	4	anchor bolt	2" dia.	3'-8"	S/S A276 T304
anw	12	hex nut	2" dia.		S/S A194B T304
lw	4	lock washer	2" dia.		S/S TY304
aw	8	nut washer	2" dia.		S/S TY304

*" PIPE LENGTH TO BE VERIFIED BY CONTRACTOR BEFORE FABRICATION.

GWC
RUT
MAY
RUT
AS NOTED
06/15/07

31-8 1/4"



HIGHWAY SAFETY CORP.
GLASTONBURY, CT

CANTILEVER SIGN STRUCTURE
STATE OF VERMONT
COUNTY OF CALEDONIA
INTERSTATE RTE. 91 STA.127.980 NB
PROJECT No. AC IM 091-2(73)

DATE: 3/23/07
SCALE: N.T.S.
REVISION NO: 1587b
ISS D: 0
CHECKED BY: 0

GENERAL CONTRACTOR: F.R. LAFAYETTE
SUB CONTRACTOR: F.R. LAFAYETTE

5 of 6

No.	REVISIONS	Date
0	Initial submittal	