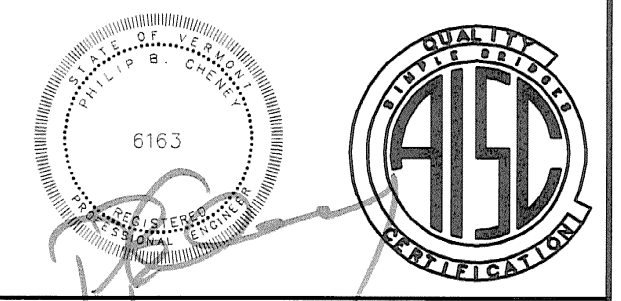


erection mark	piece qty	item description	size/shape	length/qty per unit	material notes
TRUSS 1 ASSEMBLY					
CHORD PIPE ASSEMBLY					
E1					
cd1	1	pipe	3.5" O.D. x 0.216" wall	27'-8.75"	A500 gr B
pd	2	plate	PL 0.375" x 4"	18"	A709 gr 50
p7	6	plate	PL 0.375" x 4"	1'-8"	A709 gr 50
p8	2	plate	PL 0.375" x 4"	1'-3"	A709 gr 50
pp3	1	plate	PL 0.50" x 10.5"	2'-0.937"	A709 gr 50
d1	2	pipe	2.88" O.D. x 0.203" wall	3'-1"	A53 gr B
d2	7	pipe	2.88" O.D. x 0.203" wall	4'-0.25"	API 5LX42
lg2	1	angle	L1.5" x 1.5" x 2.25"	3.25"	A36
nn	1	hex nut	50" dia		A563
E2					
CHORD PIPE ASSEMBLY					
E3					
CHORD PIPE ASSEMBLY					
E4					
CHORD PIPE ASSEMBLY					
VERTICAL PIPE ASSEMBLY					
PIPE ASSEMBLY					
up	1	pipe	18" O.D. x 0.5" wall	25'-9"	A500 gr B
pp1	4	plate	PL 0.5" x 1'-2.187"	1'-7.375"	A572 gr 50
pp2	4	plate	PL 0.5" x 1'-7.875"	2'-2.75"	A572 gr 50
pl	1	angle	L1.5" x 1.5" x 2.25"	1'-8.25"	A36
nn	1	hex nut	50" dia		A563
bse	1	base plate	2.25" x 2'-10" O.D.		A572 gr 50
LOOSE ITEMS					
v3	3	sign hanger	W8x8.5	11'-3.75"	A36
v4	2	sign hanger	W8x8.5	8'-10.25"	A36
ub	10	u-bolt	0.50" dia.	3.375"	F1554 Gr. 36
kl	20	lock nut	0.50" dia.		A563 DH
swr	16	washer	0.50" dia.		F436
nh	16	hex nut	0.75" dia.	2.25"	A325
xn	16	hex nut	0.75" dia.		A563 DH
xw	16	washer	0.75" dia.		F436
sc1	1	cap plate	0.25" x 1'-6.5" O.D.		A36
sc2	4	cap plate	0.25" x 4" O.D.		A36
gp1	1	gasket	1.25" x 1'-6.5" O.D.		80 duro Neoprene
gp2	4	gasket	1.25" x 4" O.D.		80 duro Neoprene
hvi	5	hex bolt	0.50" dia.	1.5"	A307
xwr	5	washer	3/8" dia.		F844
rw	5	rubber washer	3/8" dia.		50 duro Neoprene
an2	4	anchor bolt	2.25" dia.		S/S A276 T304
anw	12	hex nut	2.25" dia.		S/S A194B T304
lw	4	lock washer	2.25" dia.		S/S TY 304
aw	8	flat washer	2.25" dia.		S/S TY 304

B.C.
R.L.T.
A.I.N.
06/16/07
R.L.T.
3'-8 1/4"



HIGHWAY SAFETY CORP.
GLASTONBURY, CT

CANTILEVER SIGN STRUCTURE
STATE OF VERMONT
COUNTY OF CALEDONIA
INTERSTATE RTE. 91 STA.127.628 NB
PROJECT No. AC IM 091-2(73)

DESIGNED BY: MHM
CHECKED BY: P. Radice
DATE: 3/23/07
SCALE: N.T.S.
PROJECT NUMBER: 1587c
SHEET NO.: 5 of 6
CONTRACTOR: F.R. LAFAYETTE

REVISIONS		
No.	Remarks	Date
0	Initial submittal	