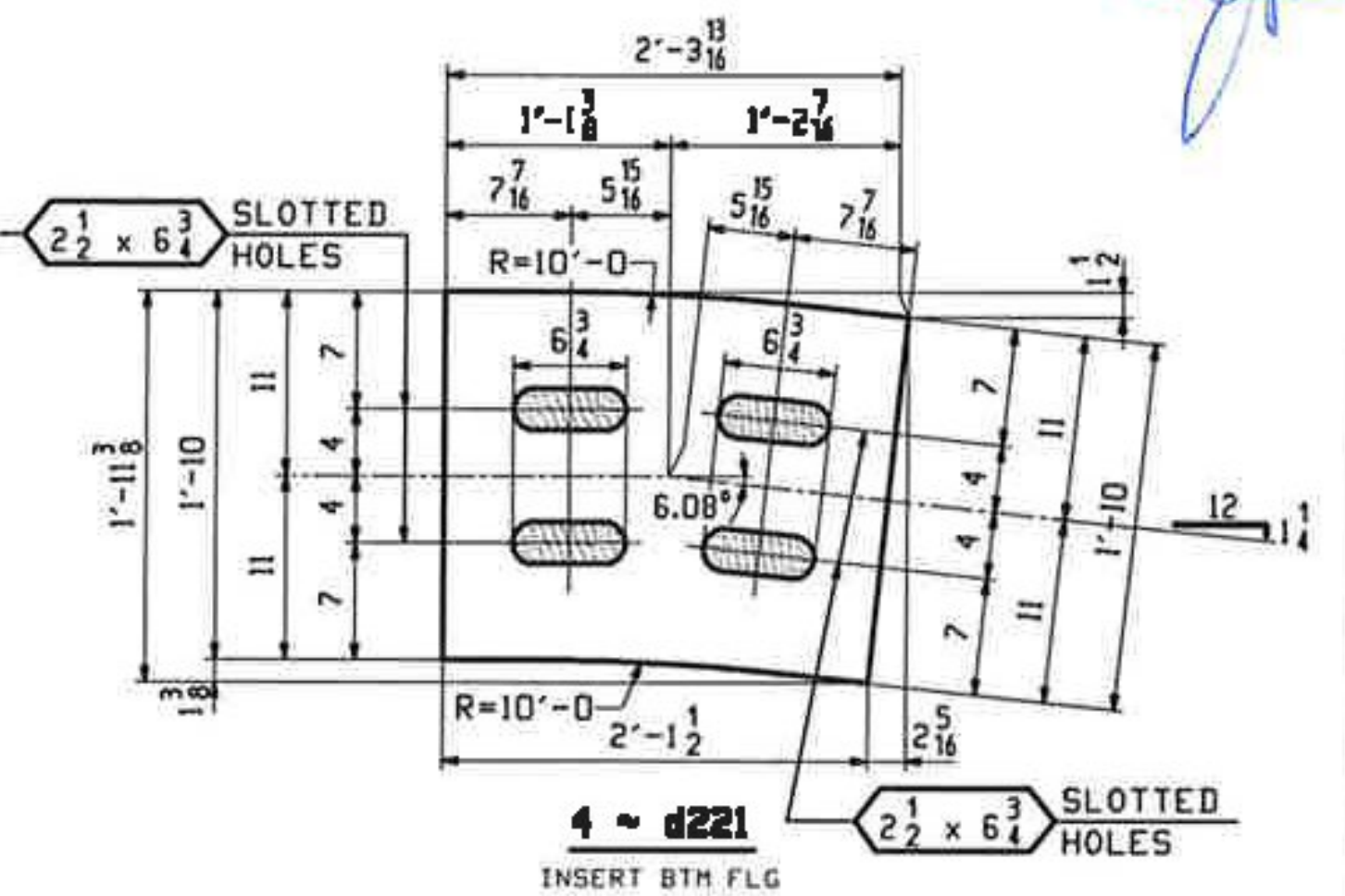
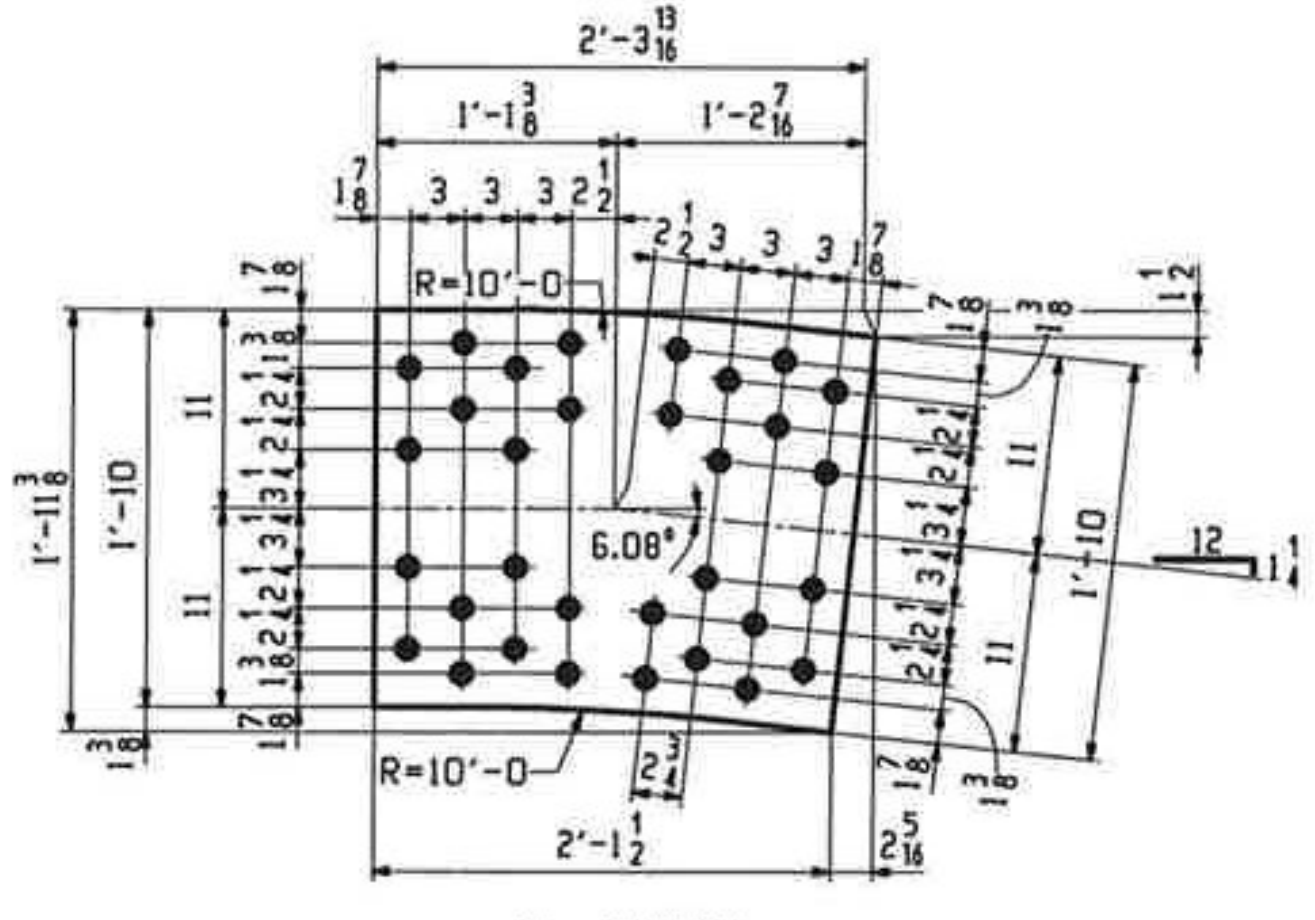


- ONE - INSERT - 221M1
 - ONE - INSERT - 221M2
 - ONE - INSERT - 221M3
 - ONE - INSERT - 221M4
- ALIKE EXCEPT AS NOTED

FOR FIELD SPLICE STANDARD DETAILS SEE DRAWING X206.
 FOR STANDARD DETAILS SEE DRAWING X204.
 FOR GENERAL NOTES SEE DRAWING GNI.
 T2 DENOTES MATERIAL SUBJECT TO CHARPY V-NOTCH TESTING.
 [DR] DENOTES HOLES THAT ARE DRILLED IN ASSEMBLY.
 ALL HOLES THIS DRAWING SHALL BE 1/8" FOR 1" HSB (UN)
 BTS - DENOTES BOLT/WIRE TO SHIP.
 R.O.R. DENOTES DIRECTION OF MILL ROLLING.



JOB NO.		DRAWING NO.		REV.			
479		221		1			
ABH INFO	SHIP	BILL OF MATERIAL		REMARKS	WT	PROCUREMENT NOTES	
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH FT INCHES	
		221M1	1		INSERT		1484
205	B	1	a221	PL	3/4 x 8 5/8	2 2 3/4	BENT M270-HP620HT2
205	C	1	b221	PL	1 x 23 3/8	2 3 1/8	M270-HP620HT2
205	D	1	c221	PL	1/2 x 23 3/8	2 3 1/8	FILL M270-S0HT2
205	C	1	d221	PL	1 x 23 3/8	2 3 1/8	M270-HP620HT2
205	M	1	x204k	PL	1 x 10 1/2	7 3 1/2	M270-S0HT2
205	M	1	x204g	PL	1 x 10 1/2	7 3 1/2	M270-S0HT2
		221M2	1		INSERT		1484
		221M3	1		INSERT		1484
205	B	2	a221	PL	3/4 x 8 5/8	2 2 3/4	BENT M270-HP620HT2
205	C	2	b221	PL	1 x 23 3/8	2 3 1/8	M270-HP620HT2
205	D	2	c221	PL	1/2 x 23 3/8	2 3 1/8	M270-S0HT2
205	C	2	d221	PL	1 x 23 3/8	2 3 1/8	M270-HP620HT2
205	M	4	x204k	PL	1 x 10 1/2	7 3 1/2	M270-S0HT2
		221M4	1		INSERT		1484
205	B	1	a221	PL	3/4 x 8 5/8	2 2 3/4	BENT M270-HP620HT2
205	C	1	b221	PL	1 x 23 3/8	2 3 1/8	M270-HP620HT2
205	D	1	c221	PL	1/2 x 23 3/8	2 3 1/8	M270-S0HT2
205	C	1	d221	PL	1 x 23 3/8	2 3 1/8	M270-HP620HT2
205	M	1	x204k	PL	1 x 10 1/2	7 3 1/2	M270-S0HT2
205	M	1	x204g	PL	1 x 10 1/2	7 3 1/2	M270-S0HT2

TYLINTERNATIONAL SUBMITTAL REVIEW

Review is for general conformance with the contract plans. Neither the presence nor the absence of markings or notations on this submittal shall be construed as relieving the contractor from compliance with the contract plans and specifications; nor shall this review serve in any way to alter the contract plans and specifications. The preparer of this submittal is solely responsible for the accuracy of dimensions, selection of proper materials, development of techniques, safety, and proper construction in performance of the work depicted herein.

- No Exceptions Taken
- Rejected
- Make Corrections Noted
- Review Not Required
- Amend and Resubmit

By: [Signature] Date: 10/31/11

REV. DATE	REMARKS	DWN	CHK	APVL	SHOP
MATERIAL: M270-SDM (UN)		SURFACE PREP. & PAINT: SEE DWG GNI		HOLES: 1/8" (UN)	
DESCRIPTION: PIER INSERT		SHOP BOLTS: NONE			
CASCO BAY STEEL STRUCTURES, INC. 1 WALLACE AVE. SOUTH PORTLAND, ME 04106 PHONE (207) 780-6722 FAX (207) 780-6726					
STRUCTURE: I-81 BRIDGE 89 OVER WHITESTONE BROOK & WILLIAMS STREET COUNTY OF WINDHAM		DATE: 07/11			
LOCATION: Town of Brattleboro, VT.		DATE: 07/23			
PROJ NO. IM 091-115D	JOB NO. 479	DWG NO. 221			
CUSTOMER: BECK & BELLUCI	REV. 1				