

MAINTENANCE

SIGNS SHALL BE MAINTAINED IN A CLEAN AND LEGIBLE CONDITION SATISFACTORY TO THE ENGINEER. THEY SHALL BE COMPLETELY VISIBLE TO APPROACHING TRAFFIC AT ALL TIMES. THEY SHALL BE KEPT PLUMB AND LEVEL, AND ALWAYS PRESENT A NEAT APPEARANCE. DAMAGED, DEFACED OR DIRTY SIGNS SHALL BE REPAIRED, CLEANED OR REPLACED AS ORDERED BY THE ENGINEER.

GENERAL

THE COST OF FURNISHING, INSTALLING, MAINTAINING AND REMOVING ALL CONSTRUCTION APPROACH SIGNS WILL BE CONSIDERED INCIDENTAL WORK PERTAINING TO THE PROJECT AS A WHOLE AND SHALL BE INCLUDED IN THE CONTRACT UNIT PRICE BID FOR VARIOUS ITEMS INVOLVED IN THE CONTRACT. DURING ALL PHASES OF CONSTRUCTION, THE RE-QUIREMENTS SET FORTH IN THE 'MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES' SHALL BE MET.

SIGN COVERS

SIGN COVERS SHALL CONSIST OF A PANEL PAINTED FLAT BLACK THAT IS THE SAME SIZE AS THE SIGN IT COVERS. THE PANEL SHALL BE OF WOOD, PLYWOOD, HARDBOARD OR ANY MATERIAL SATISFACTORY TO THE ENGINEER. NO MATERIAL WILL BE APPROVED THAT WILL DETERIORATE BY EXPOSURE TO THE WEATHER DURING THE PROJECT. MOUNTING OF THE PANEL SHALL BE DONE IN SUCH A WAY AS NOT TO DAMAGE THE SIGN FACE MATERIAL.

CONTRACTORS SHALL COORDINATE THEIR SIGNING ACTIVITIES WITH OTHER CONTRACTORS WITHIN THE PROJECT LIMITS, AS DIRECTED BY THE REGIONAL CONSTRUCTION ENGINEER.

SIGN POSTS

WHERE CONSTRUCTION SIGN INSTALLATIONS ARE NOT PROTECTED BY GUARD RAIL OR OTHER APPROVED TRAFFIC BARRIERS, THE POSTS ON WHICH THE SIGNS ARE MOUNTED SHALL BE YIELDING METAL POSTS AS DESIGNATED IN THE E SERIES OF STANDARD DRAWINGS OR YIELDING WOODEN POSTS IN ACCORDANCE WITH THE FOLLOWING REQUIREMENTS:

WOODEN POSTS ARE ACCEPTABLE FOR USE WITH CONSTRUCTION SIGNS. THESE POSTS SHALL HAVE A UNIFORM CROSS-SECTION AND SHALL BE MADE FROM GRADE 2, AIR-DRIED SOUTHERN YELLOW PINE OR ANOTHER EQUIVALENT SOFTWOOD. AN ACCEPTABLE EQUIVALENT SOFTWOOD SHALL HAVE AN EXTREME FIBER IN BENDING "Fb" DESIGN VALUE NOT TO EXCEED 9700 kPa AND HORIZONTAL SHEAR "Fv" DESIGN VALUE NOT TO EXCEED 620 kPa. SPECIFICATION: "DESIGN VALUES FOR WOOD CONSTRUCTION" AND RELATED SUPPLEMENT, LATEST EDITION.

AS ESTABLISHED BY THE NATIONAL FOREST PRODUCTS ASSOCIATION IN THEIR NATIONAL DESIGN, THE FOLLOWING ARE CONSIDERED TO BE ACCEPTABLE FOR SINGLE OR DUAL WOODEN POSTS INSTALLATION WITH NO MODIFICATIONS.

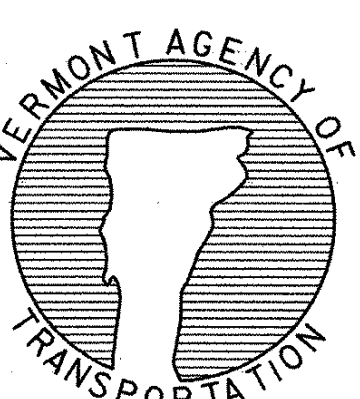
1. 100 X 100 (ACTUAL DIMENSIONS ARE 54S 89 X 89)

ALL WOODEN POSTS SHALL HAVE AN EMBEDMENT DEPTH OF 1200 mm. NO CROSS-BRACING OR BACK-BRACING TO KEEP THE POSTS PLUMB WILL BE ALLOWED. CONCRETE FOUNDATIONS, COLLARS, OR SOIL BEARING PLATES ARE NOT PERMITTED. CONSTRUCTION SIGNS SHALL BE PLACED ON TWO OR MORE POSTS WHEN ANY OF THE FOLLOWING CONDITIONS GOVERN:

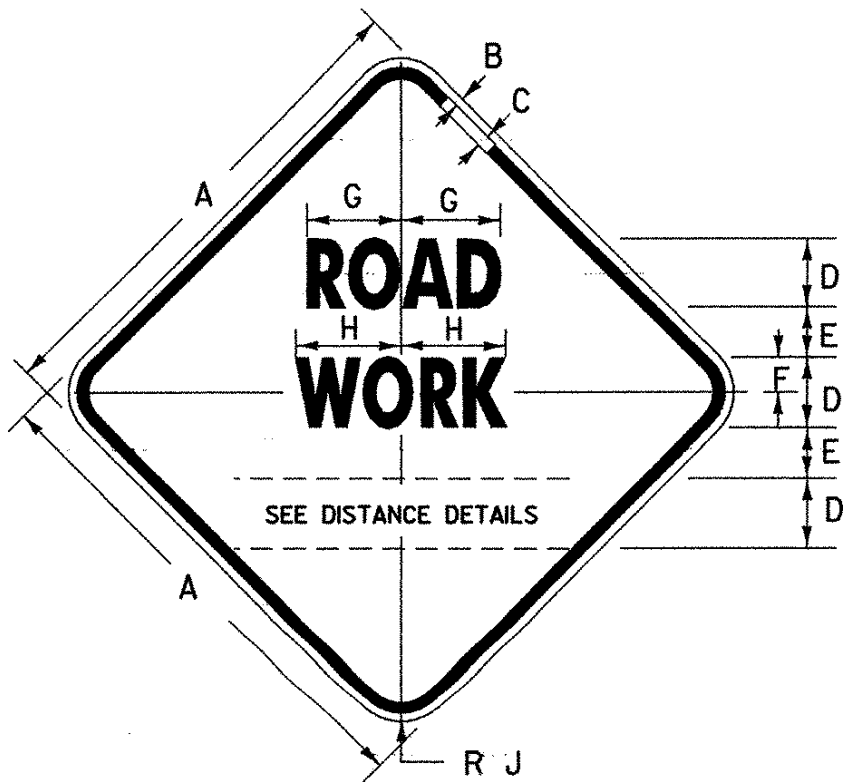
- A) THE SIGN WIDTH (HORIZONTAL DIMENSIONS FOR DIAMOND SHAPED SIGNS) EXCEEDS 1050 mm.
- B) THE EXPOSED SIGN AREA OF ANY SINGLE SIGN OR ASSEMBLY EXCEEDS .65 SQUARE METERS.
- C) THE Sv OF A SINGLE POST IS 1.54

OTHER STDS. E-101M, E-102M
REQUIRED:

NOTE: ALL DIMENSIONS ARE IN MILLIMETERS (mm) EXCEPT WHERE NOTED.

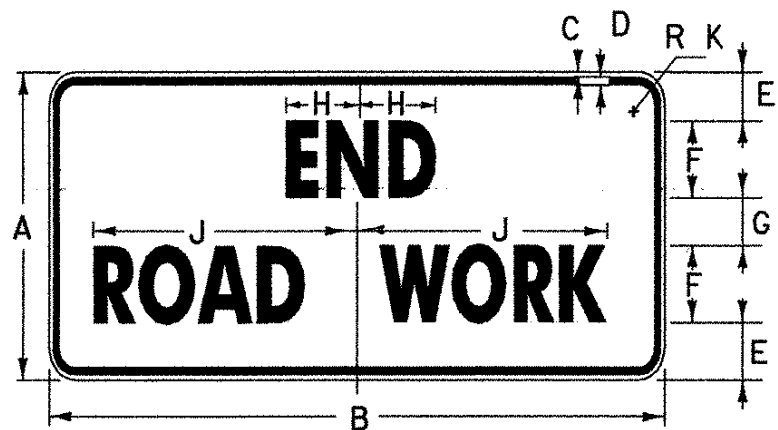


Metric
STANDARD
E-100M



W20-1

DIMENSIONS (mm)									
URBAN	A	B	C	D	E	F	G	H	J
	900	15	25	125D	90	60	210	220	40
STD.	1200	20	30	175D	120	90	290	295	70



G20-2A

SIGN	DIMENSIONS (mm)									
	A	B	C	D	E	F	G	H	J	K
MIN.	450	900	15	25	94	100C	62	100.5	316	60
STD.	600	1200	20	30	102.5	150C	95	155	500	75

500 FT

USE FULL SPACING

1 MILE

USE FULL SPACING

1500 FT

REDUCE SPACING 40%

1000 FT

REDUCE SPACING 40%

1 1/2 MILE

REDUCE SPACING 50%

AHEAD

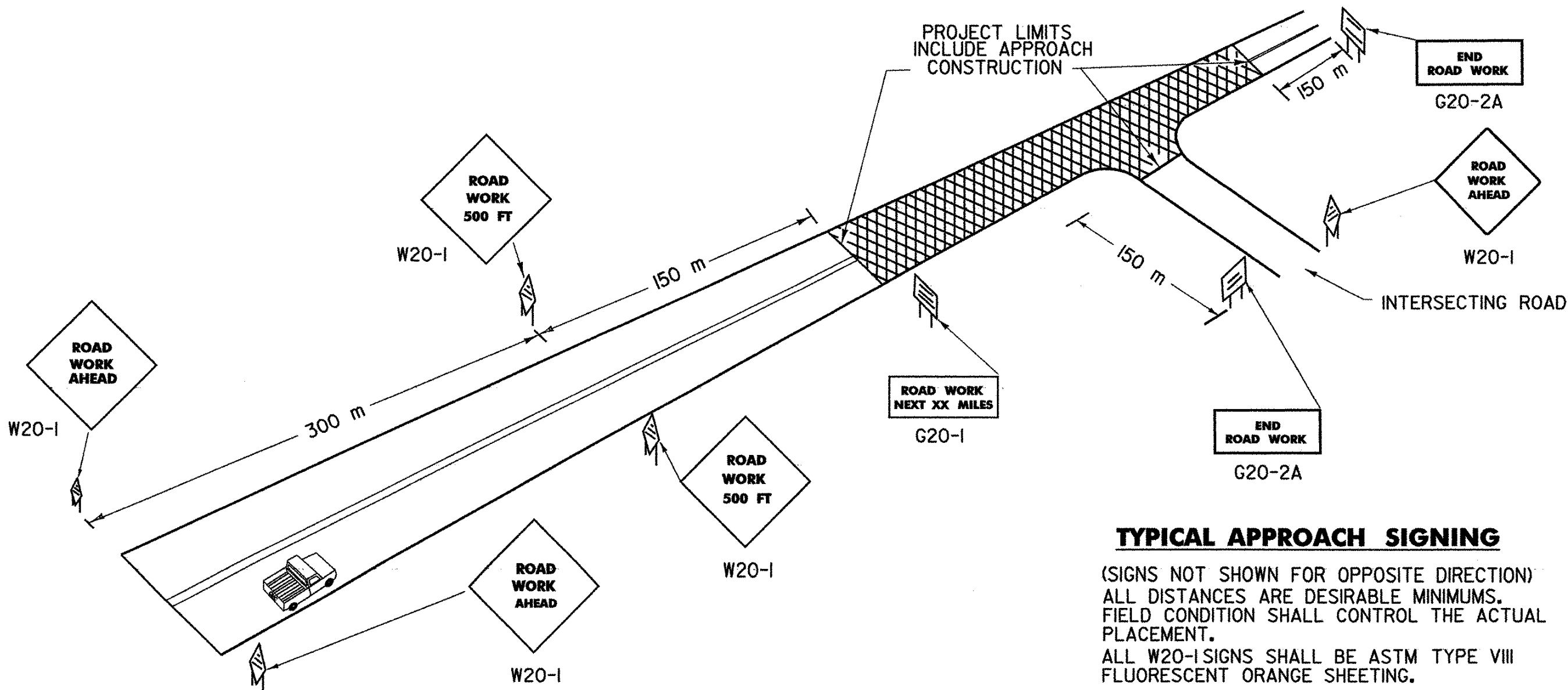
USE FULL SPACING

DISTANCE DETAILS

DIMENSIONS (mm)							
A	B	C	D	E	F	G	H
125D	258	274	295	285	285	241	276
150C	263	266	285	304	317	232	267
175C	305	310	333	355	370	270	311
200D	412	438	432	457	457	365	443

NOTE:

THE 'END ROAD WORK' SIGN MAY BE PLACED BACK TO BACK WITH THE 'ROAD WORK 500 FT.' SIGN THAT WILL BE SET UP FOR CARS TRAVELING IN THE OPPOSITE DIRECTION.



TYPICAL APPROACH SIGNING

(SIGNS NOT SHOWN FOR OPPOSITE DIRECTION)
ALL DISTANCES ARE DESIRABLE MINIMUMS.
FIELD CONDITION SHALL CONTROL THE ACTUAL PLACEMENT.
ALL W20-1 SIGNS SHALL BE ASTM TYPE VIII FLUORESCENT ORANGE SHEETING.

NOTES

THE SIGNS SHOWN ON THIS SHEET ARE INTENDED FOR USE IN PROVIDING ADVANCE WARNING AND INFORMATION ON CONSTRUCTION PROJECTS OVER WHICH TRAFFIC WILL BE MAINTAINED. WHERE ADDITIONAL APPROACH SIGNS OR OTHER TYPES OF ADVANCE SIGNING OR CONTROL ARE NECESSARY, THE PLANS AND/OR THE SPECIFICATIONS FOR THAT PROJECT WILL GIVE THE DETAILS OF THE SIGNS AND DEVICES REQUIRED. FOR ON-PROJECT CONSTRUCTION SIGNS, REFER TO APPROPRIATE STANDARD SHEETS.

APPLICATION OF STANDARDS

SINCE IT IS NOT POSSIBLE TO PRESCRIBE DETAILED STANDARDS OF APPLICATION FOR ALL OF THE SITUATIONS THAT MAY CONCEIVABLY ARISE ON A CONSTRUCTION PROJECT, REFERENCE SHALL BE MADE TO THE 'MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES' FOR THE PRINCIPLES, PROCEDURES AND STANDARDS THAT WILL BE REQUIRED IN CONNECTION WITH ADVANCED WARNING AND ON-PROJECT CONSTRUCTION SIGNS AND BARRICADES. THE SIGNS SHOWN IN E-101M AND E-102M REPRESENT A SAMPLE OF THOSE MORE COMMONLY USED.

LOCATION

THE SIGNS SHALL BE LOCATED AS DETAILED ON THIS SHEET OR AS OTHERWISE SHOWN ON THE PLANS. THEY SHALL APPEAR AT EACH END OF THE HIGHWAY UNDER CONSTRUCTION AND ON ALL INTERSECTING PUBLIC HIGHWAYS. THE ENGINEER SHALL DETERMINE THE EXACT LOCATIONS.

DESIGN

LETTERS, DIGITS, ARROWS, SPACING AND TEXT DIMENSIONS SHALL CONFORM WITH THE "STANDARD HIGHWAY SIGNS BOOK" AND DESIGNS PRESCRIBED IN THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES (MUTCD) ADOPTED BY THE U.S. DEPARTMENT OF TRANSPORTATION, FEDERAL HIGHWAY ADMINISTRATION (FHWA).

MATERIALS

THE SIGN BASE MATERIAL USED FOR THE SIGNS ON THIS SHEET MAY BE ANY OF THE FOLLOWING, WITH MINIMUM THICKNESS AS NOTED.
FLAT SHEET ALUMINUM 3.18 mm
HIGH DENSITY OVERLAYED PLYWOOD 16 mm

REFLECTORIZATION

ALL LEAD SIGNS (W20-1) ON THIS SHEET SHALL BE ASTM TYPE VIII FLUORESCENT ORANGE SHEETING. ALL OTHER SIGNS ON THIS SHEET SHALL BE ASTM TYPE III RETROREFLECTORIZED SHEETING.

COLORS

THE COLORS SHALL CONFORM WITH THE STANDARD COLORS ADOPTED BY AASHTO AND APPROVED BY THE FHWA. COLORS SHOWN ON THIS SHEET CONSIST OF BLACK TEXT AND BORDER ON A RETROREFLECTORIZED ASTM TYPE III OR TYPE VIII ORANGE BACKGROUND.

INSTALLATION

THE SIGNS SHALL BE ERECTED BEFORE THE START OF ANY WORK AND SHALL BE COVERED UNTIL WORK COMMENCES. DURING PERIODS OF INACTIVITY, OR UPON COMPLETION OF THE WORK, EACH SIGN SHALL BE ERECTED IN A NEAT AND WORKMANLIKE MANNER ON POSTS SET SECURELY IN THE GROUND. THE BOTTOM OF A SIGN SHALL BE AT LEAST 2100 mm ABOVE THE EDGE OF PAVEMENT. THE NEAREST EDGE OF A SIGN SHALL BE AT LEAST 1800 mm OUTSIDE THE SHOULDER POINT, 1200 mm OUTSIDE GUARD RAIL, OR 600 mm OUTSIDE CURBING OR SIDEWALK. THE INSTALLATION OF SIGNS SHALL BE SUBJECT TO APPROVAL OF THE ENGINEER. IN URBAN AREAS, THE BOTTOM OF THE SIGN SHALL BE AT LEAST 2100 mm ABOVE THE SIDEWALK. SIGNS MAY BE REMOVED UPON COMPLETION OF THE WORK AT THE DISCRETION OF THE ENGINEER.

REVISIONS AND CORRECTIONS

JUNE 13, 1997 - ORIGINAL APPROVAL DATE
MAR. 01, 2004 - CHANGED REFLECTIVE SHEETING TO
ASTM TYPE III OR TYPE VIII

APPROVED

DIRECTOR OF PROGRAM DEVELOPMENT
TRAFFIC OPERATIONS ENGINEER
FEDERAL HIGHWAY ADMINISTRATION

CONSTRUCTION APPROACH
SIGNS