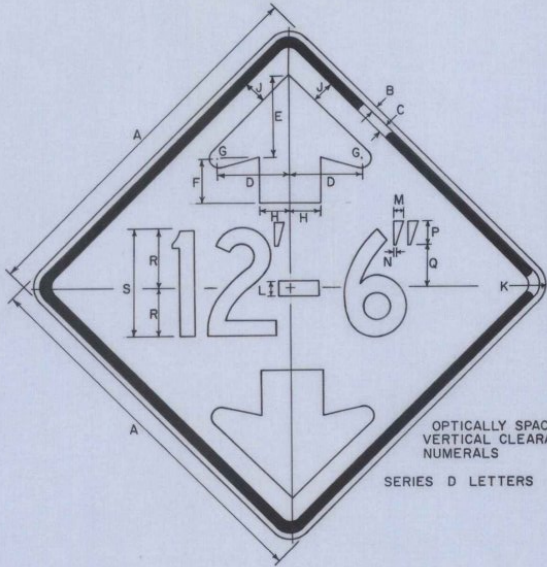
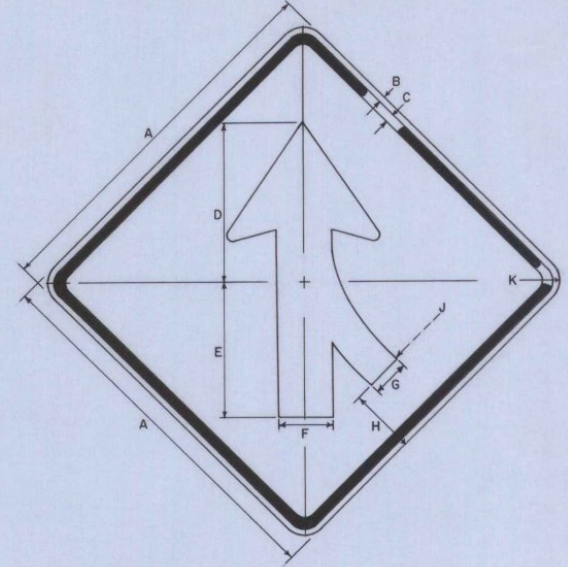
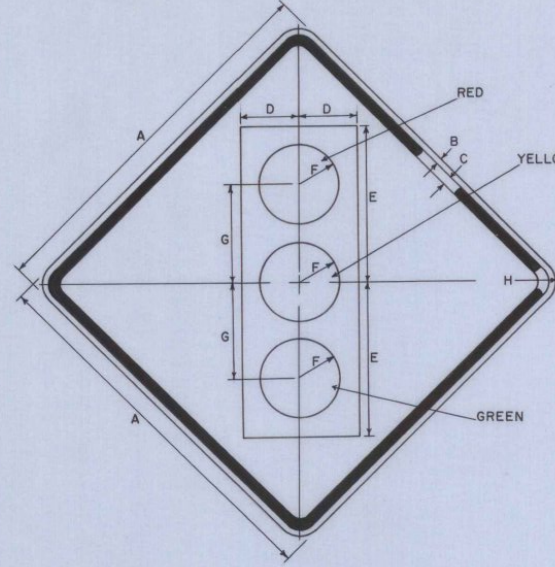


DETAIL SAME AS DIVIDED HIGHWAY



OPTICALLY SPACE VERTICAL CLEARANCE NUMERALS
SERIES D LETTERS

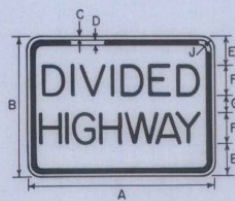


SIGN	DIMENSIONS (INCHES)															
	A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q	R
MINIMUM	30	1/2	3/4	3 5/16	8 5/16	4 1/8	25	1 11/16	4 1/8	1 7/8	9 9/16	11 5/8	7 1/2	3 11/16	7 7/8	8 5/16
STANDARD & EXPRESSWAY	36	5/8	7/8	4	10	5	30	2	5	2 1/4	11 1/2	14	9	16 1/2	9 1/2	10
SPECIAL	48	3/4	1 1/4	5 1/4	13 1/8	6 9/16	39 5/16	2 5/8	6 9/16	3	15 1/16	18 3/8	11 13/16	21 5/8	12 7/16	13 1/8

SIGN	DIMENSIONS (INCHES)																
	A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q	R	S
MINIMUM	30	1/2	3/4	5 3/4	6 5/8	3 3/4	3/4	2 1/2	1 11/16	1 7/8	1 9/16	1	7/16	2 1/4	3 5/16	5	10
STANDARD & EXPRESSWAY	36	5/8	7/8	7	8	4 1/2	1	3	2	2 1/4	1 7/8	1 1/4	1/2	2 3/4	4	6	12
FREEWAY	48	3/4	1 1/4	9 3/16	5 7/8	5 1/16	4	2 5/8	3	2 7/16	1 5/8	5/8	3 5/8	5 1/2	8	18	

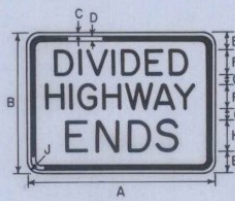
SIGN	DIMENSIONS (INCHES)							
	A	B	C	D	E	F	G	H
MINIMUM	30	1/2	3/4	5	13 3/4	3 3/4	8 3/4	1 7/8
STANDARD & EXPRESSWAY	36	5/8	7/8	5 3/4	15 3/4	4 1/4	10	2 1/4
FREEWAY	48	3/4	1 1/4	7 1/2	20	5	12 1/2	3

SIGN	DIMENSIONS (INCHES)										
	A	B	C	D	E	F	G	H	J	K	L
MINIMUM	24	3/8	5/8	10 1/4	8 3/4	3 1/2	2 3/8	4 3/16	9	1 1/2	1 1/4
STANDARD	30	1/2	3/4	13	11	4 3/8	3	5 1/4	11 1/4	1 7/8	1 9/16
EXPRESSWAY	36	5/8	7/8	15 3/4	13 1/4	5 1/4	3 5/8	6 5/16	13 1/2	2 1/4	1 7/8
FREEWAY	48	3/4	1 1/4	20 1/2	17 1/2	7	4 3/4	8 3/8	18	3	2 1/2



SERIES C LETTERS

SIGN	DIMENSIONS (INCHES)					
	A	B	C	D	E	J
STANDARD & MINIMUM	24	18	3/8	5/8	4	2 1 1/2



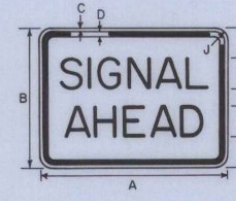
SERIES D LETTERS

SIGN	DIMENSIONS (INCHES)					
	A	B	C	D	E	J
STANDARD & MINIMUM	24	18	3/8	5/8	2 1/2	3 1 1/2 4 1 1/2



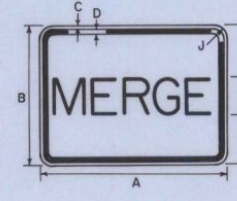
SERIES D LETTERS

SIGN	DIMENSIONS (INCHES)							
	A	B	C	D	E	F	G	J
STANDARD & MINIMUM	24	18	3/8	5/8	4	5	2	3 1 1/2



SERIES D LETTERS

SIGN	DIMENSIONS (INCHES)						
	A	B	C	D	E	F	J
STANDARD & MINIMUM	24	18	3/8	5/8	4	4	2 1 1/2



SERIES D LETTERS

SIGN	DIMENSIONS (INCHES)						
	A	B	C	D	E	F	J
STANDARD & MINIMUM	24	18	3/8	5/8	6 1/2	5	1 1/2

The sign base material used for the warning signs shown on this sheet may be any of the following of the minimum thickness noted:

	24" x 18"	24" x 24"	24" x 30"	36" x 36"	48" x 48"
FLAT SHEET ALUMINUM	0.080"	0.080"	0.100"	0.100"	0.125"
HIGH DENSITY OVERLAID PLYWOOD	1/2"	1/2"	5/8"	5/8"	3/4"
GALVANIZED SHEET STEEL	16 Ga.	16 Ga.	14 Ga.	14 Ga.	12 Ga.

NOTES:

The reflective material shall be of reflective sheeting applied to the entire background of the sign. The arrows, text, symbols, and borders except for the top and bottom circles of the stop ahead sign may be screened lettering film or hand painted. The top red circle and bottom green circle of the stop ahead sign shall be reverse screened.

Colors

The warning signs shown on this sheet shall have a black text, border, arrows, and symbols, except the circles on stop ahead sign, on a yellow reflectorized background. The circles on the stop ahead sign shall be red, yellow, and green in that order. The red, yellow, and green shall conform with the standard colors adapted by the American Association of State Highway Officials and approved by the U.S. Department of Transportation, Federal Highway Administration.

The low clearance sign shall have engineer grade reflective sheeting and all other signs on this sheet shall be encapsulated lens reflective sheeting.

Text Design

Letters, digits, arrows, spacing, and text dimensions shall conform with the standard alphabets and design prescribed in the manual on Uniform Traffic Control Devices.

Specifications

Warning signs meet the Standard State Specifications for Traffic signs.

REVISIONS AND CORRECTIONS
MAY 18, 1978 - ENCAPSULATED LENS NOTE ADDED.

APPROVED

Jan. 10, 1972
DATE

R. H. Ormold
CHIEF ENGINEER
E. W. Stickney
ASST. CHIEF ENGINEER
G. M. Lane
HIGHWAY ENGINEER

TRAFFIC SIGNS

WARNING SIGNS

VERMONT
DEPARTMENT
OF HIGHWAYS
STANDARD E-20