

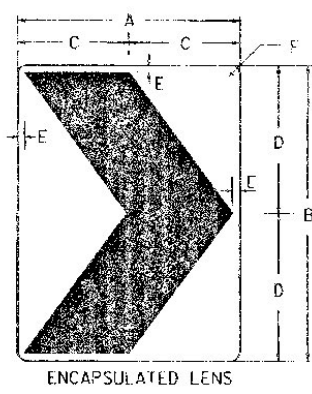
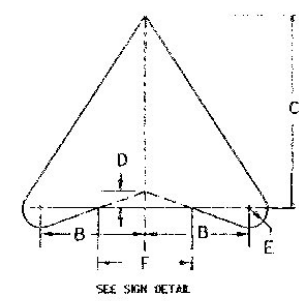
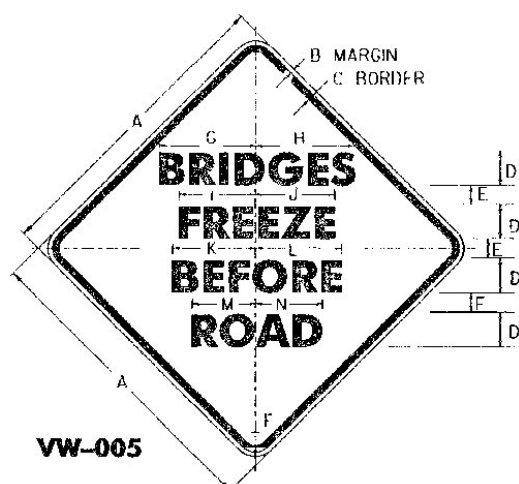
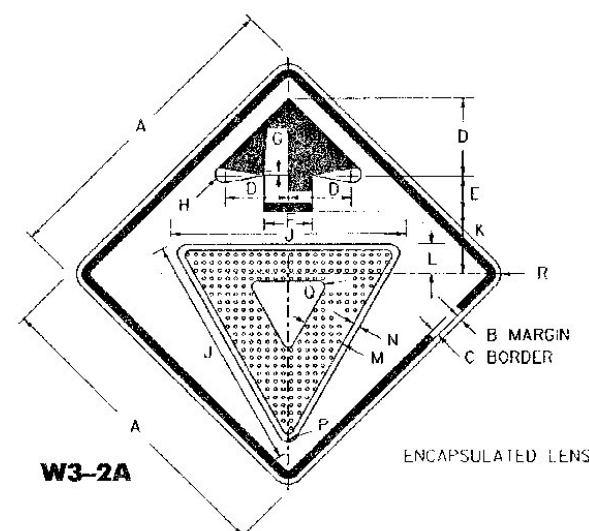
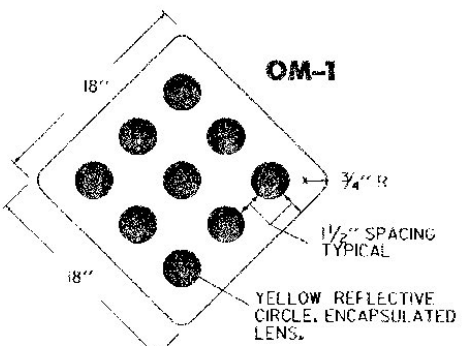
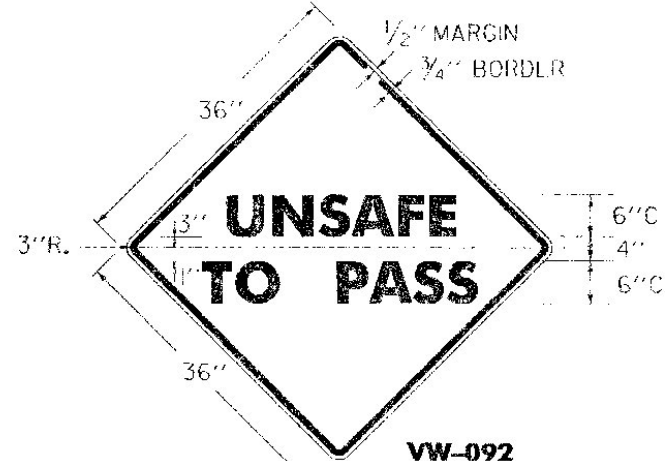
COLORS
BORDER AND ARROW - BLACK (NON-REFL)
SYMBOL - WHITE BORDER ON RED BACKGROUND (REFL)

SIGN	DIMENSIONS (INCHES)													
	A	B	C	D	E	F	G	H	J	K	L	M	N	P
MIN.	30	1/2	3/4	7/8	3/4	5	3/8	3/8	15/8	6/4	2 3/8	1/2	1 1/8	
STD.	36	5/8	1	9	4 1/2	6	3/4	3/8	19	7 1/2	3 1/2	5/8	2 1/4	
SPECIAL	48	3/4	1 1/4	12	6	8	1	1 1/2	25 1/8	10	4 1/2	3/4	3	

SIGN	DIMENSIONS (INCHES)													
	A	B	C	D	E	F	G	H	J	K	L	M	N	P
MIN.	24	3/8	3/8	10/4	8 3/4	3 1/2	2 1/4	4 1/4	22 1/4	1 1/2	6 3/8	2 3/8	10 1/8	22 3/8
STD.	30	1/2	3/4	13	11	4 3/8	3	5 1/4	28	1 1/8	8	3	13	27 1/4
EXPWY.	36	5/8	1	15 3/4	13 1/4	5 1/4	3 1/8	6 3/8	33 3/8	2 1/4	9 1/8	4	15	33 3/8
FWY.	48	3/4	1 1/4	20 1/2	17 1/2	7	4 3/8	8 3/8	45	3	12 1/4	5 1/4	20 1/4	44 3/8

* OPTICALLY SPACE NUMBERS ABOUT VERTICAL CENTERLINE
** INCREASE SPACING 100%
- THE "RAMP" SPEED SIGN IS USED ON RAMP'S LEADING FROM ONE FREEWAY TO ANOTHER AND THE "EXIT" SPEED SIGN IS USED ON NORMAL EXITS.

SIGN	DIMENSIONS (INCHES)																
	A	B	C	D	E	F	G	H	J	K	L	M	N	P	O	R	S
MIN. & STD.	24	30	3/8	3/8	3 1/2	4E	2 1/2	2 1/8	8E	3E	3	8 1/4	8 1/2	5 1/8	1/2	6 1/8	6 1/8
EXPWY.	36	48	3/8	3/8	6	6F	4	5 1/4	12E	4E	6	12 3/8	12 3/4	7 1/8	2 1/4	9 1/4	9 1/4
FWY.	48	60	3/4	1 1/4	7	8E	5	5 3/4	16E	6E	6	16 1/2	17	10 3/8	3	12 1/4	12 3/4



COLORS
BORDER AND ARROW - BLACK (NON-REFL)
SYMBOL - RED BORDER ON WHITE BACKGROUND (REFL)

SIGN	DIMENSIONS (INCHES)													
	A	B	C	D	E	F	G	H	J	K	L	M	N	P
MIN.	30	1/2	3/4	1 1/2	3 3/4	5	3/8	3/8	25	6 1/4	3	3 3/8	1/2	1 1/4
STD.	36	5/8	1	9	4 1/2	6	3/4	3/8	28	7 1/2	3 3/8	3 3/4	5/8	1 3/8
SPECIAL	48	3/4	1 1/4	12	6	8	1	1 1/2	38	10	4 1/2	5	3/4	1 1/8

SIGN	DIMENSIONS (INCHES)													
	A	B	C	D	E	F	G	H	I	J	K	L	M	N
STD.	36	3/8	5/8	5C	2	2	1 1/2	1 1/2	9 3/8	9 3/8	10 1/4	10 1/4	6 3/8	6 3/8
FWY./EXP.	48	3/4	1 1/4	6C	3	3	13 1/2	13 1/2	11 3/8	11 3/8	12 1/4	12 3/8	8 3/8	8 3/8

ARROW HEAD	SIZE	DIMENSIONS (INCHES)			
		B	C	D	E
MIN. AND STD.	24x24	4	7 1/8	3/8	1 1/8
SPECIAL	30x30	5	8 7/8	1/8	3/8
EXPWY.	36x36	6	10 3/8	1/8	1 1/8
SPECIAL	48x48	8	14 3/8	1/8	1 3/8

SIGN	DIMENSIONS (INCHES)					
	A	B	C	D	E	F
MIN.	12	18	6	9	1/2	1/2
STD.	18	24	9	12	3/4	1/2
SPECIAL	24	30	12	15	1 1/8	1/2
EXPWY.	30	36	15	18	1	1 1/8
FWY.	36	48	18	24	1 1/8	2 1/4

COLORS
ALL THE WARNING SIGNS SHOWN ON THIS SHEET SHALL HAVE BLACK TEXT AND SYMBOLS ON REFLECTORIZED YELLOW BACKGROUND EXCEPT AS OTHERWISE NOTED. THE COLORS SHALL CONFORM WITH THE COLORS ADOPTED BY THE AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS AND APPROVED BY THE DEPARTMENT OF TRANSPORTATION, FEDERAL HIGHWAY ADMINISTRATION.

MATERIALS
THE SIGN BASE MATERIALS USED FOR THE WARNING SIGNS SHOWN ON THIS SHEET MAY BE ANY OF THE FOLLOWING, OF THE MINIMUM THICKNESS NOTED.

	24" x 24"	24" x 30"	36" x 36"	48" x 48"
FLAT SHEET ALUMINUM	12"	18"	30"	48"
HIGH DENSITY OVERLAP PLYWOOD	0.060"	0.080"	0.100"	0.125"
GALVANIZED FLAT SHEET STEEL	1/2"	3/8"	3/8"	3/8"
	18 GAGE	16 GAGE	14 GAGE	12 GAGE

THE TEXT, BORDER, AND SYMBOL SHALL BE LETTERING FILM, SILK SCREENED OR HAND PAINTED. WHEN HAND PAINTED, POOR WORKMANSHIP SHALL BE CAUSE FOR REJECTION. ENCAPSULATED LENS REFLECTIVE SHEETING SHALL BE USED FOR THE SIGN BACKGROUND WHERE NOTED.

TEXT DESIGN
LETTERS, DIGITS, SYMBOLS, SPACINGS, AND TEXT DIMENSIONS SHALL CONFORM WITH THE STANDARD ALPHABETS AND DESIGNS PRESCRIBED IN THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

SPECIFICATIONS
WARNING SIGNS SHALL MEET THE VERMONT STANDARD SPECIFICATIONS FOR "TRAFFIC SIGNS".

OTHER STDS. REQUIRED:

REVISIONS AND CORRECTIONS
OCT. 30, 1987 - DATE OF ORIGINAL ISSUE
AUG. 08, 1995 - ADDED SIGN DETAIL AND I.D. NUMBER FOR EACH DETAIL

APPROVED
Stephen B. MacArthur
DIRECTOR OF ENGINEERING
David A. Rossi
TRAFFIC AND SAFETY ENGINEER

WARNING SIGN DETAILS



STANDARD E-150