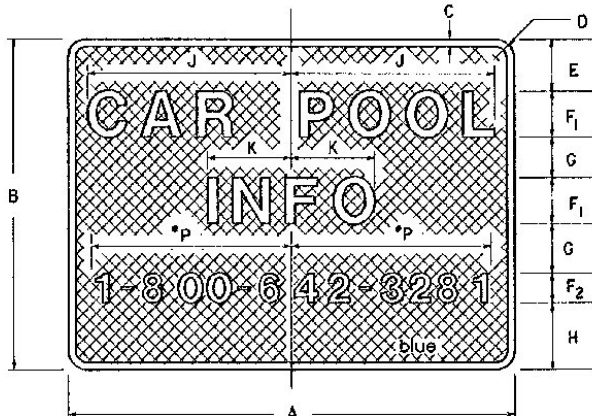


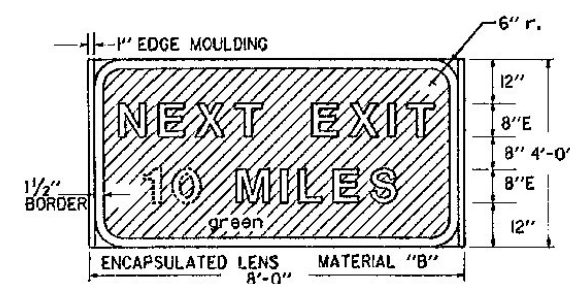
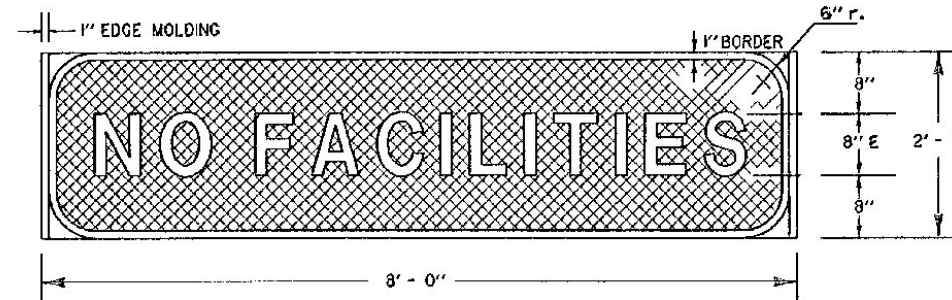
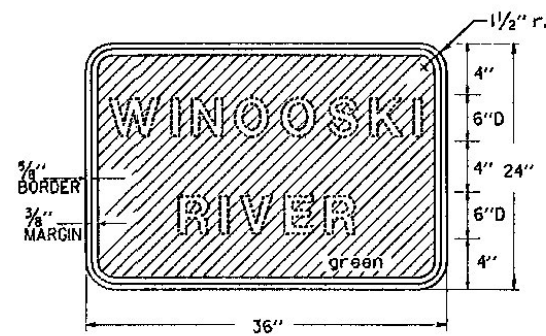
A\* OPTICALLY SPACE CHARACTERS ABOUT CENTERLINE. ACTUAL DIMENSIONS VARY.



\* REDUCE NUMERAL TO NUMERAL SPACING 20%. TOTAL DASH SPACE 1 F.W.Y., 3 1/2 1 STD, 3 1/8.

SIGN	DIMENSIONS (INCHES)														
	A	B	C	D	E	F	G	H	J	K	L	M	N	P	
STD. AND EXPWY.	54	42	3/4	1/4	6	6E	6C	5	8	20%	8%	6 3/4	1	1/8	24
FWY.	72	54	1/4	1/4	8	8E	8C	6	10	3 1/8	13/4	8 1/2	1/2	1/2	32

FWY. SIZE REQUIRES 1" EDGE MOLDING



USE THIS SIGN WHEN PARENT SIGN IS LESS THAN 14' (HORIZ.)



USE THIS SIGN WHEN PARENT SIGN IS 14' OR MORE (HORIZ.)

GENERAL  
DOTTED LINES AND NUMERALS INDICATE TEXT THAT VARIES. GREEN SIGNS HAVE SINGLE LINE CROSSHATCHING AND BLUE SIGNS ARE SHOWN WITH DOUBLE LINE CROSSHATCHING.  
MATERIALS  
THE SIGN BASE MATERIAL USED FOR THE GUIDE SIGNS ON THIS SHEET MAY BE ANY OF THE FOLLOWING EXCEPT AS NOTED:  
A - HIGH DENSITY OVERLAIN PLYWOOD, 3/4" MINIMUM THICKNESS WITH REFLECTIVE SHEETING. (MAY BE USED FOR TYPE A SIGNS ONLY).  
B - EXTRUDED ALUMINUM PANELS, WITH REFLECTIVE SHEETING.  
C - FORMED GALVANIZED STEEL PANELS, WITH REFLECTIVE SHEETING.

TEXT AND BORDER  
THE MATERIAL FOR THE TEXT AND BORDER AND SYMBOLS OF THESE SIGNS SHALL BE OF FLAT SHEET ALUMINUM 0.040" THICKNESS WITH WHITE OR SILVER ENCAPSULATED SHEETING, AS NOTED FOR EACH SIGN.  
THE "EXIT NUMBER" PANELS AND "NEXT EXIT MILES" SIGNS SHALL BE ENCAPSULATED LENS SHEETING ONLY IN THE FOLLOWING INSTANCES:  
1) WHEN MOUNTED OVERHEAD  
2) WHEN MOUNTED ABOVE THE ADVANCED "1 MILE" SIGNS  
3) WHEN MOUNTED ON THE "RIGHT LANE" OR "NEXT RIGHT" SIGNS - (TEXT ONLY)  
THE EXIT GORE SIGN SHALL BE CONSTRUCTED ENTIRELY WITH ENCAPSULATED LENS SHEETING.

COLORS  
THE SIGNS SHALL HAVE A REFLECTORIZED WHITE TEXT ON A REFLECTORIZED GREEN OR BLUE BACKGROUND AS INDICATED FOR EACH SIGN UNLESS OTHERWISE NOTED. THE GREEN AND BLUE SHALL CONFORM WITH THOSE FOUND IN STANDARD COLOR TOLERANCE CHARTS AS APPROVED BY THE U.S. DEPT. OF TRANSPORTATION, FEDERAL HIGHWAY ADMINISTRATION.

LETTERING  
LETTERS AND DIGITS SHALL CONFORM WITH THE REQUIREMENTS FOUND IN THE PUBLICATION "STANDARD ALPHABETS FOR HIGHWAY SIGNS AND PAVEMENT MARKINGS" PRINTED BY THE FEDERAL HIGHWAY ADMINISTRATION.

DESIGNS  
THE DESIGN OF THESE SIGNS SHALL CONFORM WITH THE DETAILS SET FORTH IN THE MANUAL "STANDARD HIGHWAY SIGNS" AS SPECIFIED IN "THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES".

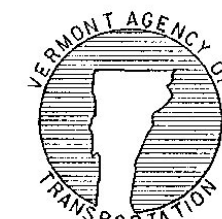
SPECIFICATIONS  
THE SIGNS SHALL MEET THE STANDARD STATE SPECIFICATIONS FOR "TRAFFIC SIGNS".

REVISIONS AND CORRECTIONS  
DEC. 18, 1989 - CHANGE DIMENSION ERRORS  
CHANGE 2 DIGIT EXIT SIGN SIZE.

APPROVED

SEPT. 10, 1987  
DATE  
David D. Kelley  
CHIEF ENGINEER  
Arthur Boss  
DIRECTOR OF PLANNING  
Stephen B. MacArthur  
TRAFFIC AND SAFETY ENGINEER

# GUIDE SIGN DETAILS



# STANDARD E-131