

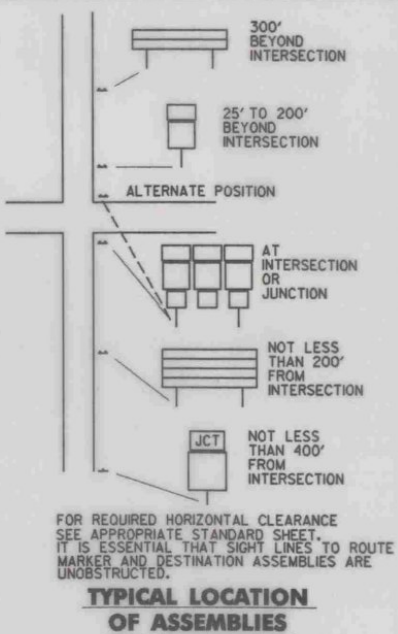
**MATERIALS**  
 THE SIGN BASE MATERIALS USED FOR THE STREET SIGNS MAY BE EITHER OF THE FOLLOWING:  
 A - EXTRUDED ALUMINUM BLADES WITH REFLECTIVE SHEETING  
 B - FLAT ALUMINUM BLADES WITH REFLECTIVE SHEETING

**COLORS**  
 THE SIGNS SHALL HAVE A REFLECTORIZED WHITE OR SILVER TEXT (STICK ON REFLECTIVE LETTERS) ON A REFLECTORIZED GREEN BACKGROUND. THE COLORS SHALL CONFORM WITH THOSE FOUND IN STANDARD COLOR TOLERANCE CHARTS AS APPROVED BY THE U.S. DEPARTMENT OF TRANSPORTATION, FEDERAL HIGHWAY ADMINISTRATION.

**LETTERING**  
 LETTERS AND DIGITS SHALL CONFORM WITH THE STANDARD ALPHABETS FOR HIGHWAY SIGNS PRINTED BY THE FEDERAL HIGHWAY ADMINISTRATION.

**SPECIFICATIONS**  
 THE SIGN SHALL MEET THE VERMONT STATE SPECIFICATIONS FOR "TRAFFIC SIGNS". THE MATERIAL FOR THE BLADES SHALL BE EITHER EXTRUDED ALUMINUM WITH A 0.25 INCH FLANGE THICKNESS AND A 0.090 INCH WEBB (MIN.) OR FLAT SHEET ALUMINUM WITH A MINIMUM THICKNESS OF 0.125 INCH. THE PREFERRED MOUNTING METHOD FOR STREET SIGNS IS POST TOP MOUNTING BRACKETS. HARDWARE FOR MOUNTING SIGNS TO POST SHALL BE SUBSIDIARY TO OTHER ITEMS. MOUNTING METHOD WILL BE AS SHOWN ON THE PLANS. MINIMUM VERTICAL CLEARANCE IS 8 FEET TO THE BOTTOM OF THE SIGN. FOR POST TOP MOUNTINGS, SIGNS SHALL HAVE TEXT ON BOTH SIDES.

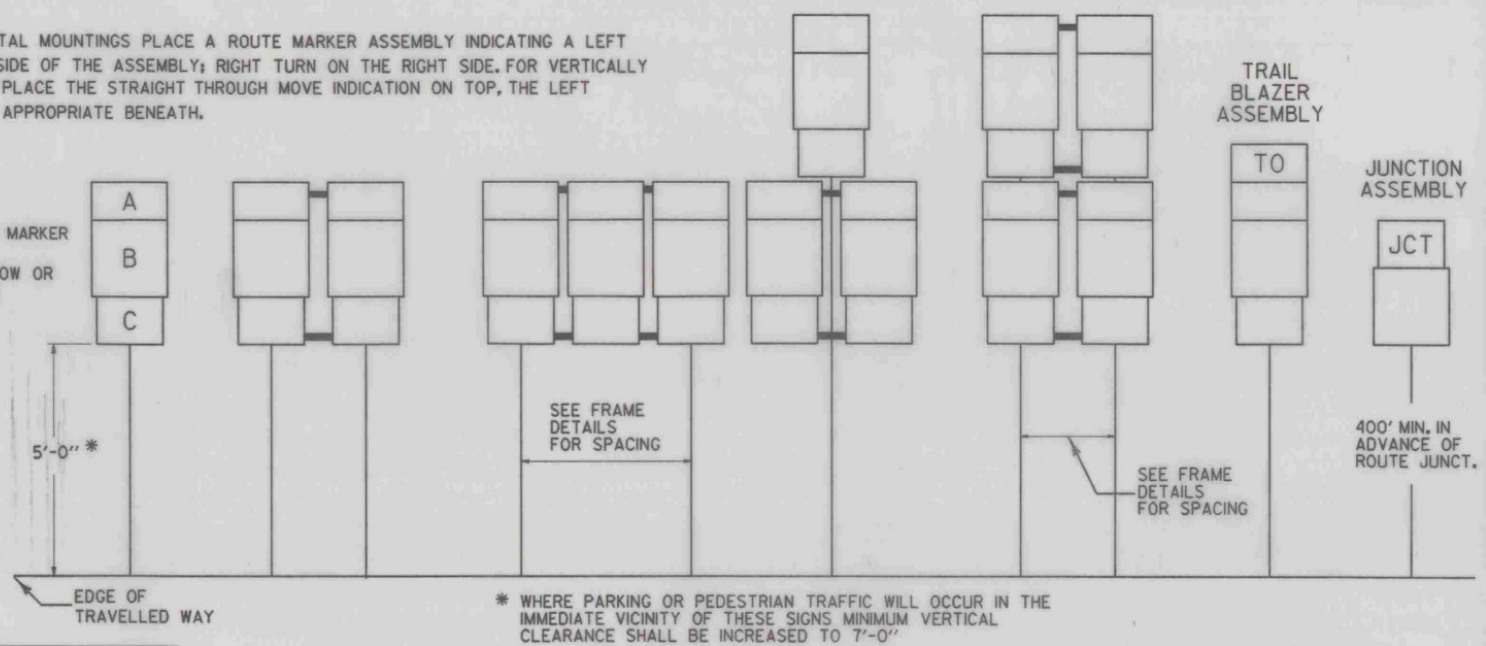
**SIZES ARE AS FOLLOWS**  
 RURAL AREAS - USE A 9 INCH HIGH BLADE IN LENGTHS OF 24", 30", 36" OR 42". USE SERIES "B" LETTERING (MINIMUM) WITH 6 INCH HIGH LETTERS FOR STREET NAME, 4 INCH OTHER.  
 URBAN AREAS - USE A 6 INCH HIGH BLADE IN LENGTHS OF 24", 30", 36" OR 42". USE SERIES "B" LETTERING (MINIMUM) WITH 4 INCH HIGH LETTERS FOR STREET NAME, 3 INCH OTHER.



**INSTALLATION SEQUENCE:**

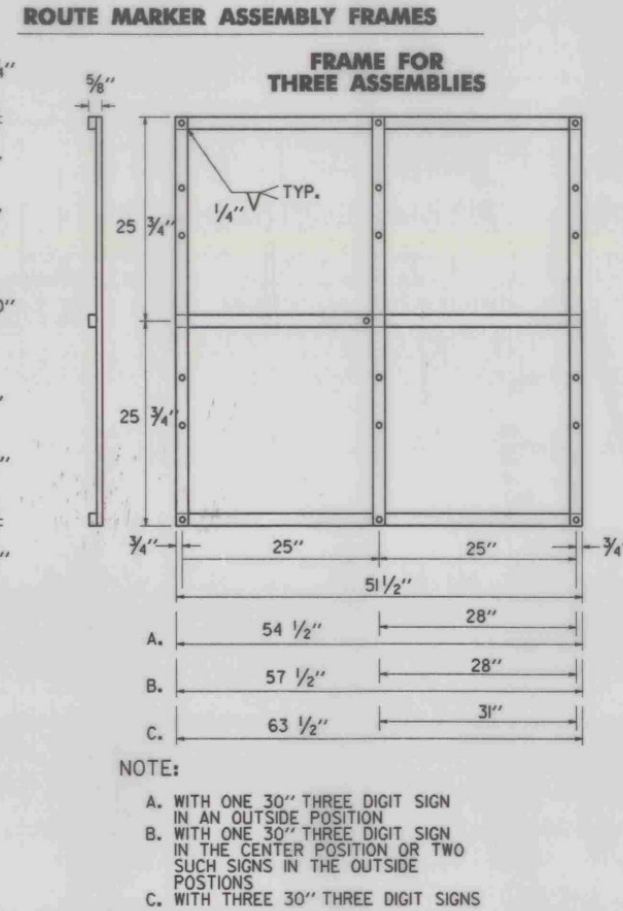
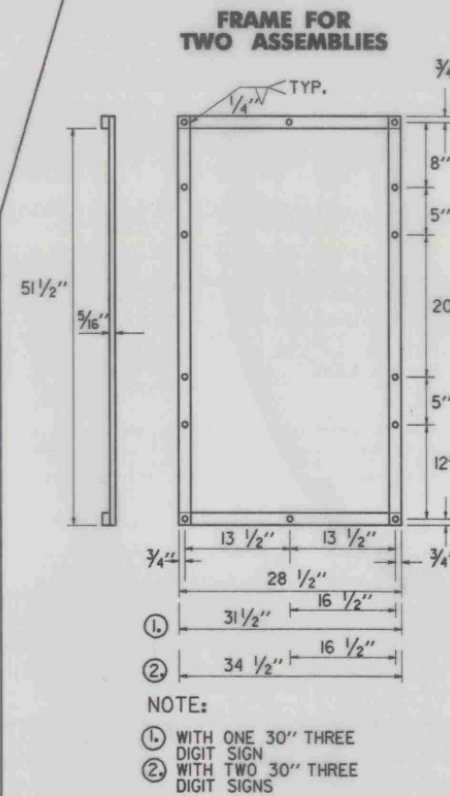
IN MULTIPLE HORIZONTAL MOUNTINGS PLACE A ROUTE MARKER ASSEMBLY INDICATING A LEFT TURN ON THE LEFT SIDE OF THE ASSEMBLY; RIGHT TURN ON THE RIGHT SIDE. FOR VERTICALLY STACKED MOUNTINGS PLACE THE STRAIGHT THROUGH MOVE INDICATION ON TOP, THE LEFT OR RIGHT TURNS AS APPROPRIATE BENEATH.

- A - CARDINAL DIRECTION MARKER
- B - ROUTE NUMBER
- C - ADVANCE TURN ARROW OR DIRECTIONAL ARROW

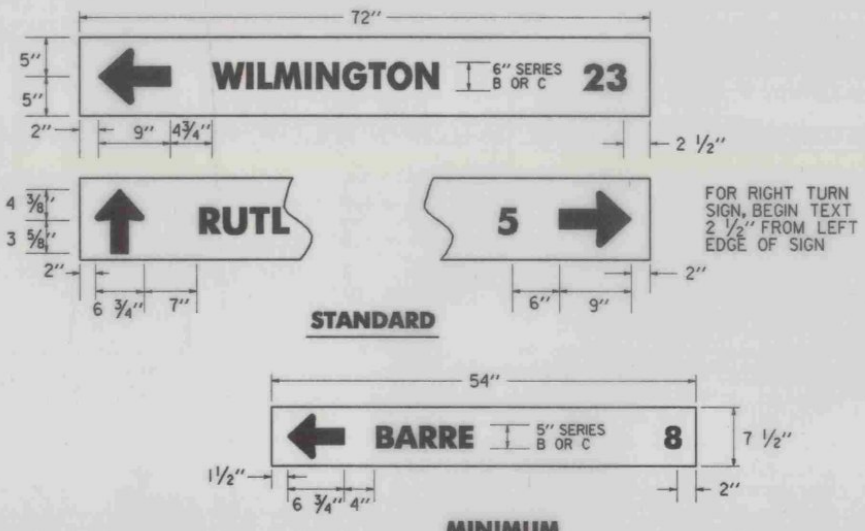


**STANDARD MOUNTING OF ROUTE MARKER ASSEMBLIES, AND DESTINATION ASSEMBLIES**

**STREET SIGNS**



STANDARD FRAMES SHALL BE 3/8" x 1 1/2" WROUGHT IRON WELDED. ALL HOLES SHALL BE 7/8" DIAMETER. FOR OTHER SIGN COMBINATIONS THAN ABOVE, THE FRAME DIMENSIONS AND HOLE SPACING SHALL BE MODIFIED AS NECESSARY. THE FRAME SHALL BE PAINTED WITH ONE COAT OF PRIMER AND A SECOND COAT OF BLACK PAINT. THE PAINT SHALL BE OF THE TYPE USED ON EXTERIOR METAL SURFACES TO PREVENT METAL CORROSION.



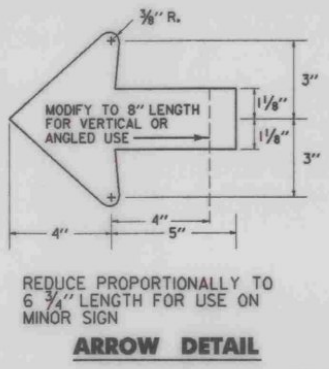
**STANDARD DESTINATION SIGNS AND ASSEMBLIES:**

**MATERIALS**  
 THE SIGN BASE MATERIAL FOR STANDARD DESTINATION SIGNS SHALL BE HIGH DENSITY OVERLAP PLYWOOD 3/4 INCH THICK OR FLAT SHEET ALUMINUM 0.125 INCH THICK. THE REFLECTIVE MATERIAL SHALL BE GREEN REFLECTIVE SHEETING APPLIED TO THE ENTIRE BACKGROUND OF THE SIGN. THE TEXT SHALL BE CUT-OUT REFLECTORIZED WHITE OR SILVER LETTERS.

**COLORS**  
 DESTINATION SIGNS SHALL HAVE A REFLECTORIZED WHITE OR SILVER TEXT ON A REFLECTORIZED GREEN BACKGROUND.

**LETTERING**  
 LETTERS AND DIGITS SHALL CONFORM WITH THE STANDARD ALPHABETS FOR HIGHWAY SIGNS APPROVED BY THE NATIONAL JOINT COMMITTEE ON UNIFORM TRAFFIC CONTROL DEVICES.

**SPECIFICATIONS**  
 DESTINATION SIGNS SHALL MEET THE STATE SPECIFICATIONS FOR "TRAFFIC SIGNS".



REVISIONS AND CORRECTIONS  
 JAN. 23, 1989 - DELETED TOWN LINE INFO

APPROVED

APRIL 1, 1988  
 DATE

David B. Kelley  
 CHIEF ENGINEER

Arthur Lyon  
 DIRECTOR OF PLANNING AND PRE-CONSTRUCTION

Gordon S. MacArthur  
 TRAFFIC AND SAFETY ENGINEER

**GUIDE SIGN PLACEMENT  
 MISCELLANEOUS DETAILS**



**STANDARD  
 E-123**